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**PATENT**  
**C-3189/1/PCT**

**APPLICATION FOR LETTERS PATENT**

**for**

**METHOD AND COMPOSITION FOR ADMINISTERING A  
CYCLOOXYGENASE-2 INHIBITOR**

**by**

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2/p<sub>1</sub>

## METHOD AND COMPOSITION FOR ADMINISTERING A CYCLOOXYGENASE-2 INHIBITOR

### FIELD OF THE INVENTION

5       The present invention relates to a novel method of treatment or prophylaxis of a cyclooxygenase-2 mediated condition or disorder in a non-human animal, to compositions comprising at least one cyclooxygenase-2 inhibitor suitable for use according to such a method, to articles of manufacture comprising such compositions and to methods of preparing such compositions.

### BACKGROUND OF THE INVENTION

10       There are few drugs that can be successfully used in veterinary medicine for treatment or prophylaxis of inflammation and inflammation-related conditions and disorders. Such limited options as are available are listed in standard reference works, for example K. Bennett, Compendium of Veterinary Products (Second Edition, 1993), and The Merck Veterinary Manual, pp. 1504-1509 (Seventh Edition, 1991).

15       Isakson *et al.*, U.S. Patent No. 5,756,529, describe use of a class of substituted pyrazolyl benzenesulfonamides in treatment of inflammation and inflammation-related disorders in companion animals.

20       Vasseur *et al.*, J. Am. Vet. Med. Assoc., 206(6), 807-811 (1995), describe use of carprofen for the treatment of osteoarthritis in dogs. Carprofen is a non-steroidal anti-inflammatory drug (NSAID) that is available in chewable tablets said to be palatable to dogs. See product literature on Rimadyl® chewable tablets of Pfizer.

      Lundy *et al.*, WO 98/50033, describe use of carprofen for treatment of pain and inflammation in dogs.

25       Knapp *et al.*, J. Vet. Int. Med., 8, 273 (1994) describe use of piroxicam for treatment of carcinomas in dogs.

      Not only are the available veterinary medicines for treatment or prophylaxis of inflammation and inflammation-related conditions and disorders significantly limited, those few that are available are difficult to administer to an animal subject. Where a therapeutic agent is administered by the owner or keeper of the animal, as is frequently the case with, for example, companion animals, working animals, farm livestock and breeding stock, the preferred route of administration typically is oral.

30

However, administration of medication in conventional oral dosage forms to animals can be extremely difficult, in part because most animals, whether through instinctive, learned or reflex behavior, tend to reject non-food items from the mouth rather than swallowing such items. For conventional unit dosage forms such as pills, including capsules, tablets and the like, the animal's mouth typically must be held open while the pill is inserted into the back of the throat. The animal's mouth is then held closed to encourage swallowing. It often takes two people to administer the medication and can result in injury or distress to the person administering the medication, to the animal or to both. Animal owners and keepers have tried to conceal a pill and/or mask its taste by wrapping the pill in a food product such as cheese or meat and then feeding the food product to the animal, but the pill often escapes its wrapping or is otherwise detected by the animal and expelled from the animal's mouth.

Several patents have proposed overcoming this problem by using edible materials in which a pill can be hidden with less risk of detection by a subject animal. These patents do not identify specific therapeutic agents that can be administered using the invention, but rather apply to the administration of conventional dosage forms of therapeutic agents generally.

Harold, U.S. Patent No. 4,857,333, describes a food treat for animals, such as a bone-shaped rigid dry dog food treat or a soft-formed rounded dog treat, that contains an interior pocket sized to conceal and retain a pill for treatment or prevention of animal diseases.

Durand *et al.*, U.S. Patent No. 5,853,757, describe a carrier for animal medication. The carrier is formed from a soft edible material and has an interior chamber into which medication can be placed. The carrier masks the scent of the medication and further comprises a lubricant to assist with the consumption of the carrier.

Baumgardner, U.S. Patent No. 5,792,470, describes an edible container for administering medication to an animal. The container comprises a length of a swaged tubular member that the animal may consume. This tubular member is constructed from an edible material and conceals the medication within the member.

Languet *et al.*, U.S. Patent No. 5,747,063, describe an envelope comprising, in

admixture, one or more “craved for materials” and one or more materials agglomerating the “craved for materials”. The envelope is hollow and can be used to conceal an oral medication when the envelope is administered to an animal.

Several other patents and applications for patent have proposed oral  
5 administration of certain compounds to animals by incorporating such compounds into an animal feed. This approach, however, is limited by, for example, the chemical and physical stability of the compound incorporated into the feed, the interaction of the compound with other ingredients of the feed, and the processing steps to which the compound is subjected. Few of these patents and applications for patent have  
10 suggested incorporation of a systemic therapeutic agent into an animal feed, and none has suggested that a non-steroidal anti-inflammatory drug (NSAID) or, more particularly, a selective cyclooxygenase-2 inhibitory drug, should or could be incorporated into an animal feed.

Garnett, U.S. Patent No. 5,759,537, describes a kit comprising a bacterial  
15 strain and a substrate. The bacterial strain and substrate are added to an animal feed wherein the bacterial strain produces an enzyme that converts the substrate into a lysophospholipid having growth promoting properties when fed to animals.

Richar, U.S. Patent No. 5,405,836, describes the preparation of a farinaceous-based baked or cooked pet food comprising a topically applied water-soluble zinc salt  
20 that controls malodorous breath when the pet food is chewed by a pet.

Edwards, U.S. Patent No. 5,316,770, describes a feed composition containing a hydroxylated vitamin D<sub>3</sub> derivative that can be fed to animals, particularly poultry, for enhancement of phytate phosphorus utilization and treatment and prevention of tibial dyschondroplasia.

25 Kealy *et al.*, U.S. Patent No. 4,772,476, describe a method for reducing the severity of hip dysplasia in animals wherein the animals are fed a nutritionally balanced composition in which the dietary electrolyte balance in the composition is maintained at a level that is not greater than about 20 milliequivalents/100 g.

Berschneider *et al.*, German Democratic Republic Patent DD-88,879, describe  
30 preparation of an animal feed for treating pathogen-caused gastrointestinal diseases in animals wherein the feed comprises antibiotics, sulfonamides and chemotherapeutic agents.

Weil, German Democratic Republic Patent DD-247,843, describes a method for production of a specific diluent for physiologically active ingredients administered to animals. The diluent comprises a basic magnesium compound, dehydrated sodium acetate and organic dicarboxylic acid. The active ingredient is mixed with the diluent and administered orally to the animal, such as in combination with food or beverage.

Dugger *et al.*, WO 98/47392, describe an animal food product containing at least one edible component (which may include animal nutritional materials, animal immune system stimulants, animal appetite suppressants, animal color enhancers or animal therapeutic agents) and an edible gel carrier matrix.

Fuller, U.S. Patent No. 4,294,857, describes a dog food composition prepared by incorporating 3,7-dimethyl-1,6-octadien-3-ol into the composition in an amount of about 0.0001% to about 0.001% to improve palatability of the composition.

Islam, U.S. Patent No. 4,346,118, describes incorporation of dialkyl esters of fumaric acid in an animal feed as an anti-fungal agent to resist microbial attack and spoilage of the feed.

Kawamori *et al.*, Cancer Research 58, 409-412 (1998) describe a study of chemopreventive activity of the cyclooxygenase-2 inhibitor Celecoxib in which rats having a body weight of less than 500 g were fed a standard diet (modified AIN-76A) with which Celecoxib was mixed.

There remains a need for an inexpensive, easy to administer oral composition that delivers a medicine to a non-human animal for treatment or prophylaxis of a cyclooxygenase-2 mediated condition or disorder, particularly inflammation or an inflammation-related condition or disorder, without the conventional problems attendant upon administration of pills such as tablets, capsules and the like. In particular, there remains a need for a food composition or article of manufacture that delivers such a medicine to a non-human animal in dose units that are readily, conveniently and accurately meterable by eye.

### SUMMARY OF THE INVENTION

There is now provided a method of treatment or prophylaxis of inflammation or an inflammation-related condition or disorder such as arthritis in a non-human animal, comprising feeding to the animal a metered amount of a food composition

wherein a selective cyclooxygenase-2 inhibitor is substantially homogeneously dispersed in said food composition

There is further provided a method of treatment or prophylaxis of a cyclooxygenase-2 mediated condition or disorder in a non-human animal having a  
5 body weight greater than about 1 kg, comprising feeding to the animal a metered amount of a food composition wherein a selective cyclooxygenase-2 inhibitor is substantially homogeneously dispersed in said food composition

In a particular embodiment, the present invention also provides a food composition comprising one or more visually meterable dose units, each dose unit  
10 comprising a cyclooxygenase-2 inhibitor in a therapeutically or prophylactically effective amount for a non-human animal of body weight greater than about 1 kg, the cyclooxygenase-2 inhibitor being substantially homogeneously dispersed in a food material.

In another particular embodiment, the present invention also provides an  
15 article of manufacture comprising a shaped composition having two substantially planar ends, an elongate dimension substantially orthogonal to the ends and a substantially uniform cross-sectional area, the shaped composition comprising a food material having substantially homogeneously dispersed therein a selective cyclooxygenase-2 inhibitor, the shaped composition being packaged in a cuttable  
20 wrapping material having printed thereon marks at equal spacing along the elongate dimension, these marks corresponding to increments of dosage amount of the cyclooxygenase-2 inhibitor contained in portions of the shaped composition defined by the marks.

In yet another particular embodiment, the present invention also provides an  
25 article of manufacture comprising a shaped composition that comprises a brittle food material having substantially homogeneously dispersed therein or substantially uniformly distributed on a surface thereof a selective cyclooxygenase-2 inhibitor, the shaped composition having means for providing linear zones of reduced mechanical strength permitting breakage into substantially evenly sized portions each containing a  
30 metered dosage amount of the cyclooxygenase-2 inhibitor.

In yet another particular embodiment, the present invention also provides an article of manufacture comprising a package wherein are contained a plurality of

discrete uniformly sized food units, each food unit comprising a food material having substantially homogeneously dispersed therein distributed or substantially uniformly distributed over a surface thereof a selective cyclooxygenase-2 inhibitor in a metered dosage amount.

5           In yet another particular embodiment, the present invention also provides a spreadable or fluid composition comprising an edible oil, fat or emulsion wherein is dissolved or dispersed a selective cyclooxygenase-2 inhibitor. In a method of use of such a composition for treating or preventing a cyclooxygenase-2 mediated condition or disorder in a non-human animal, an amount of the composition corresponding to a  
10           therapeutically or prophylactically effective dose of the cyclooxygenase-2 inhibitor is applied to a food material to form a dosed food composition, and the dosed food composition is fed to the animal.

          Also provided by the present invention is a kit comprising a first composition comprising a cyclooxygenase-2 inhibitor and a second composition. The second  
15           composition comprises an edible material that is liquid at ambient temperature or when warmed to a temperature below the decomposition point of the cyclooxygenase-2 inhibitor. In a method of use of such a kit, a metered amount of the first composition is mixed with a metered amount of the second composition in liquid form until the first composition is uniformly dissolved or dispersed in the second  
20           composition, forming a spreadable or fluid composition of the invention as described immediately above.

          Also provided by the present invention is a method of preparing a food composition useful in treating or preventing a cyclooxygenase-2 mediated condition or disorder in a non-human animal. The method comprises dissolving or uniformly  
25           dispersing a cyclooxygenase-2 inhibitor in a liquid edible material at a temperature below the decomposition point of the cyclooxygenase-2 inhibitor to form a solution or dispersion, and mixing the solution or dispersion with a food material to form a food composition wherein the cyclooxygenase-2 inhibitor is substantially homogeneously distributed.

30           Other features of the invention will be in part apparent and in part pointed out hereinafter.

### BRIEF DESCRIPTION OF THE DRAWINGS

Certain aspects of the invention will be better understood from the description that follows, given by way of non-limiting example, with reference to the accompanying drawings, in which:

5           Fig. 1 shows a perspective view of an article of manufacture of one embodiment of the invention.

          Fig. 2 shows a plan view of an article of manufacture of an embodiment of the invention related to the embodiment shown in Fig. 1.

          Fig. 3 shows a perspective view of an article of manufacture of another  
10           embodiment of the invention.

          Fig. 4 shows a perspective view of an article of manufacture of another embodiment of the invention.

### DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

          Unique compositions have been discovered that may be used to administer a  
15           desired amount of a cyclooxygenase-2 inhibitor to an animal with, among other benefits, improved ease and dosage regulation. Fundamentally, the composition is a food composition, such as a human food composition or an animal food composition, comprising at least one cyclooxygenase-2 inhibitor. The composition provides a  
20           cyclooxygenase-2 inhibitor to an animal at a dosage that is sufficient to provide prolonged inhibition of cyclooxygenase-2 and thus confer the desired therapeutic benefit while maintaining a safe clearance time for the inhibitor.

          In particular, the compositions of the present invention:

          (1) are easier to administer than conventional pharmaceutical compositions such as pills, tablets and the like;

25           (2) contain an evenly distributed and constant amount of cyclooxygenase-2 inhibitor per unit volume of the food composition;

          (3) allow the animal owner to make a relatively precise measurement of the dosage of the cyclooxygenase-2 inhibitor administered to and consumed by the animal. The dosage administered to the animal is proportional to the volume of a  
30           ration of the food composition consumed by the animal. Where the animal owner knows the weight of the animal and the specific dosage (mg inhibitor/kg animal body



weight) of cyclooxygenase-2 inhibitor desired, the owner can easily and accurately administer that dosage by feeding the animal a corresponding ration of the composition; and/or

- 5 (4) have an extended shelf-life making them appropriate for retail sale in the same manner as non-medicated animal food products.

### Utility of Compositions

The compositions of the present invention would be useful for, but not limited to, the treatment or prophylaxis of inflammation and/or inflammation-associated conditions and disorders in an animal, and for treatment or prophylaxis of other  
5 cyclooxygenase-2 mediated conditions and disorders, such as, use as an analgesic in the treatment of pain, or as an antipyretic for the treatment of fever. For example, compositions of the invention would be useful to treat inflammation of the musculoskeletal system, including chronic inflammation of hard and soft tissues, joint disease and traumatic injury. The compositions would be useful to treat arthritis,  
10 including but not limited to, rheumatoid arthritis, gouty arthritis, and osteoarthritis, myositis, and tendonitis. Such compositions of the invention would be useful in the treatment of equine colic, mastitis, peritonitis, and skin-related conditions such as burns and dermatitis. Compositions of the invention also would be useful to treat gastrointestinal conditions such as gastritis, ulcerative colitis, viral and bacterial  
15 infections of the gastrointestinal tract, and for the prevention of cancer, including colorectal cancer. Compositions of the invention would be useful in treating inflammation in such diseases as vascular diseases, gingivitis, hypersensitivity, conjunctivitis, and other eye inflammation, swelling occurring after injury or surgery, myocardial ischemia, and the like. The compositions also would be useful for  
20 cognitive enhancement and in treating cognitive dementia. The compositions are useful as anti-inflammatory agents, such as for the treatment of arthritis, with the additional benefit of having significantly less harmful side effects.

Preferred uses for the compositions of the present invention, however, are for the treatment or prophylaxis of inflammation and inflammation-related conditions and  
25 disorders in animals, particularly rheumatoid arthritis, osteoarthritis, cognitive dementia, cancer and pain management generally.

In one embodiment, for example, a composition of the present invention is administered to a non-human animal that is susceptible to or is suffering from inflammation or an inflammation-related disorder.

### Administration To Non-Human Subjects

These compositions are intended for non-human use. They are useful for the veterinary treatment of animals, particularly companion animals, zoo animals, exotic animals and farm animals, including mammals, rodents, avians, and the like.

5 Preferred companion animals include, but are not limited to, dogs, cats, horses, rabbits, guinea pigs and ferrets. Preferred farm animals include, but are not limited to, cattle, swine, sheep, goats and poultry. More preferably, the compositions of the present invention are administered to the group consisting of dogs, cats and horses. Still more preferably, the compositions of the present invention are administered to  
10 the group consisting of dogs and horses.

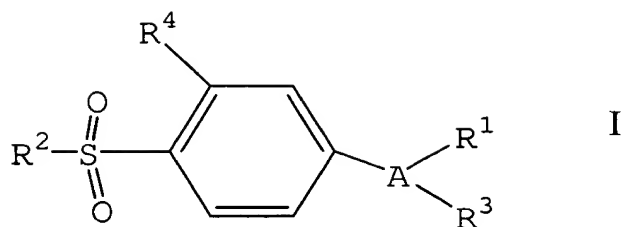
In general, the compositions of the present invention are administered to non-human animals having a body weight greater than about 1 kg. The animal preferably has a body weight between about 1 kg to about 5000 kg, more preferably between about 1.5 kg to about 3000 kg, and still more preferably between about 2 kg to about  
15 2000 kg. In one embodiment, for example, the animal has a body weight between about 2 kg to about 70 kg. Such animals typically include, but are not limited to, dogs. In another embodiment, for example, the animal has a body weight between about 50 kg to about 1500 kg. Such animals typically include, but are not limited to, horses.

20

### Cyclooxygenase-2 Inhibitors

The term "cyclooxygenase-2 inhibitor" means any pharmaceutically acceptable compound or combination of compounds, including salts, tautomers and prodrugs of such compound or compounds, that inhibits the enzyme cyclooxygenase-2 in the  
25 arachidonic acid/prostaglandin pathway. The specific cyclooxygenase-2 inhibitor or inhibitors used in the food composition are not narrowly critical so long as the inhibitor or inhibitors are pharmaceutically acceptable and are compatible with the specific processing conditions selected.

The cyclooxygenase-2 inhibitors employed in this invention include, but are  
30 not limited to, the compounds corresponding to the structural formula:



wherein A is a 5- or 6-member ring substituent selected from partially unsaturated or unsaturated heterocyclo and carbocyclic rings;

wherein R<sup>1</sup> is cyclohexyl or phenyl optionally substituted with one, two or three radicals selected from C<sub>1-2</sub> alkyl, C<sub>1-2</sub> haloalkyl, cyano, carboxyl, C<sub>1-2</sub> alkoxy, C<sub>1-2</sub> hydroxyalkyl, C<sub>1-2</sub> haloalkoxy, amino, C<sub>1-2</sub> alkylamino, phenylamino, nitro, C<sub>1-2</sub> alkoxy-C<sub>1-2</sub>-alkyl, C<sub>1-2</sub> alkylsulfinyl, halo, C<sub>1-2</sub> alkoxy and C<sub>1-2</sub> alkylthio;

wherein R<sup>2</sup> is methyl or amino;

wherein R<sup>3</sup> is a radical selected from halo, C<sub>1-2</sub> alkyl, alkenyl, alkynyl, oxo, cyano, carboxyl, cyanoalkyl, heterocycloalkoxy, C<sub>1-2</sub> alkoxy, alkylthio, alkylcarbonyl, cycloalkyl, phenyl, C<sub>1-2</sub> haloalkyl, heterocyclo, cycloalkenyl, phenylalkyl, heterocyclylalkyl, alkylthioalkyl, C<sub>1-2</sub> hydroxyalkyl, alkoxyalkyl, phenylcarbonyl, phenylalkylcarbonyl, phenylalkenyl, alkoxyalkyl, phenylthioalkyl, phenylalkoxyalkyl, phenylalkylthioalkyl, phenylalkoxyalkyl, alkoxyphenylalkoxyalkyl, alkoxyalkyl, aminocarbonyl, aminocarbonylalkyl, alkylaminocarbonyl, N-phenylaminocarbonyl, N-alkyl-N-phenylaminocarbonyl, alkylaminocarbonylalkyl, carboxyalkyl, alkylamino, N-arylamino, N-aralkylamino, N-alkyl-N-aralkylamino, N-alkyl-N-arylamino, aminoalkyl, alkylaminoalkyl, N-phenylaminoalkyl, N-phenylalkylaminoalkyl, N-alkyl-N-phenylalkylaminoalkyl, N-alkyl-N-phenylaminoalkyl, phenyloxy, phenylalkoxy, phenylthio, phenylalkylthio, alkylsulfinyl, alkylsulfonyl, aminosulfonyl, alkylaminosulfonyl, N-phenylaminosulfonyl, phenylsulfonyl and N-alkyl-N-phenylaminosulfonyl; and

wherein R<sup>4</sup> is hydrido or fluoro;

or a pharmaceutically-acceptable salt thereof.

A class of cyclooxygenase-2 inhibitors of particular interest consists of those compounds of Formula I:

wherein A is a 5- or 6-member ring substituent selected from partially

unsaturated or unsaturated heterocyclo and carbocyclic rings selected from the group consisting of thienyl, oxazolyl, furyl, pyrrolyl, thiazolyl, imidazolyl, benzofuryl, indenyl, benzothienyl, isoxazolyl, pyrazolyl, cyclopentenyl, cyclopentadienyl, benzindazolyl, benzopyranopyrazolyl, phenyl, and pyridyl;

5            wherein R<sup>1</sup> is cyclohexyl or phenyl optionally substituted with one, two or three radicals selected from C<sub>1-2</sub> alkyl, halo, and C<sub>1-2</sub> alkoxy;

             wherein R<sup>2</sup> is methyl or amino;

             wherein R<sup>3</sup> is a radical selected from halo, C<sub>1-2</sub> alkyl, oxo, cyano, carboxyl, C<sub>1-2</sub> alkyloxy, phenyl, C<sub>1-2</sub> haloalkyl, and C<sub>1-2</sub> hydroxyalkyl; and

10           wherein R<sup>4</sup> is hydrido or fluoro;

             or a pharmaceutically-acceptable salt thereof.

Nonlimiting examples of cyclooxygenase-2 inhibitors that may be employed in the present invention are identified in Table 1 below. Preferred cyclooxygenase-2 inhibitors that may be employed in the present invention are identified in Table 2  
15    below.

Table 1: Cyclooxygenase-2 Inhibitors							
Compound	Trade Name	Company	Mode of Action	Reference	Dosage	Toxicity	Cancer Indication
lornoxicam	Safem	Roche Holding AG	Cyclooxygenase inhibitor			Cynomolgus monkeys: 1-2 mg/kg/day orally for six weeks	
1,5-Diphenyl-3-substituted pyrazoles		Fujisawa Pharmaceutical Co Ltd	Cyclooxygenase 2 inhibitor	WO-09713755			
radicicol		Scripps Research Institute	Tyrosine kinase inhibitor, Cyclooxygenase 2 modulator, IL-1 antagonist, TNF alpha antagonist	WO-09625928; Kwon et al (Cancer Res(1992) 52 6296)			
N-benzyl-3-indoleacetic acids		Merck & Co Inc	Cyclooxygenase inhibitor, Anticancer	US-05510368			
GB-02283745		Merck & Co Inc	Cyclooxygenase 2 inhibitor				
TP-72		Dartmouth Medical School	NO synthesis inhibitor, Cyclooxygenase 2 inhibitor	Cancer Res 1998 58 4717-723			
Indene inhibitors of cox-2		American Home Products Corp	Cyclooxygenase 2 inhibitor	WO-09821195			

Table 1: Cyclooxygenase-2 Inhibitors							
Compound	Trade Name	Company	Mode of Action	Reference	Dosage	Toxicity	Cancer Indication
carbocyclic diarylmethylene derivatives		Bristol-Myers Squibb Co	Cyclooxygenase 2 inhibitor	WO-09805643		Rat: >300 mg/kg po	
1,2-Diarylindole		Bristol-Myers Squibb Co	Cyclooxygenase 2 inhibitor	WO-09805639			
1,2-Bisarylcyclobutene derivatives		Merck & Co Inc	Cyclooxygenase 2 inhibitor	WO-09736863			
Novel stilbene derivatives as prodrug forms of the diphenylcyclopentenones claimed in US-05474995, WO-09500501 and WO-09518799.		Merck & Co Inc	Cyclooxygenase 2 inhibitor	WO-09728121			
2,4-Diphenylbutanoic acid derivatives as prodrugs of COX-2 inhibitors claimed in US-05474995, WO-09500501 and WO-09518799.		Merck & Co Inc		WO-09728120			
1-(4-chlorobenzoyl)-3-[4-(4-fluorophenyl)thiazol-2-ylmethyl]-5-methoxy-2-methylindole	A-183827.0	Abbott	Cyclooxygenase 2 inhibitor				

Table 1: Cyclooxygenase-2 Inhibitors						
Compound	Trade Name	Company	Mechanism of Action	Reference	Dosage	Toxicity
	COX-2 inhibitor, Merck	Merck & Co	Cyclooxygenase 2 inhibitor	WO 9518799; WO 9608482; WO 9606840; WO 9621667; WO 9636623; WO 9744027		Colon cancer
Sulfonamide substituted diarylthiazole	CS-179	Monsanto	Cyclooxygenase 2 inhibitor			
	GR-253035	Glaxo Wellcome	Cyclooxygenase 2 inhibitor			Chronic inflammatory pain
4-(4-cyclohexyl-2-methyl-oxazol-5-yl)-2-fluorobenzenesulfonamide	JTE-522	Japan Tobacco	Cyclooxygenase 2 inhibitor			Pain
5,6-diarylthiazolo[3,2-B][1,2,4]triazolo	L-768277	Merck & Co	Cyclooxygenase 2 inhibitor			
	L-783003	Merck & Co	Cyclooxygenase 2 inhibitor			
	MK-966	Merck & Co	Cyclooxygenase 2 inhibitor		12.5-100 mg po	
indometacin-derived indolalkanoic acid		Merck & Co	Cyclooxygenase 2 inhibitor	WO 9637467-9	200 mg/kg/day	



Table 1: Cyclooxygenase-2 Inhibitors						
Compound	Trade Name	Company	Mode of Action	Reference	Dosage	Toxicity
1-Methylsulfonyl-4-[1,1-dimethyl-4-(4-fluorophenyl)cyclopenta-2,4-dien-3-yl]benzene		Monsanto	Cyclooxygenase 2 inhibitor	WO 9530656; WO 9530652; WO 9638418; WO 9638442		
4,4-dimethyl-2-phenyl-3-[4-(methylsulfonyl)phenyl]cyclobutenone; 1,2-diarylcyclobutenes		Merck & Co	Cyclooxygenase 2 inhibitor			
		Chugai	Cyclooxygenase 2 inhibitor	WO 9730030		
2-(4-methoxyphenyl)-4-methyl-1-(4-sulfamoylphenyl)pyrrole; 1,2-diphenylpyrrole derivatives		Sankyo	Cyclooxygenase 2 inhibitor	EP 799823		
tetrahydrofuranones		Bristol-Myers Squibb	Cyclooxygenase 2 inhibitor	WO 9737984		

Table 1: Cyclooxygenase-2 Inhibitors						
Compound	Trade Name	Company	Mode of Action	Reference	Dosage	Toxicity
N-[5-(4-fluorophenoxy)thiophene-2-methanesulfonyl]methanesulfonamide	RWJ-63556	Johnson & Johnson	5 Lipoxigenase inhibitor; Cyclooxygenase 2 inhibitor; Leucotriene B4 antagonist			
5(E)-(3,5-di-tert-butyl-4-hydroxy)benzylidene-2-ethyl-1,2-isothiazolidine-1,1-dioxide	S-2474	Shionogi	Prostaglandin E2 antagonist; Leucotriene B4 antagonist; Cyclooxygenase 2 inhibitor	EP 595546		
	SC-57666	Monsanto	Cyclooxygenase 2 inhibitor			
3-formylamino-7-methylsulfonylamino-6-phenoxy-4H-1-benzopyran-4-one	T-614	Toyama	Cyclooxygenase 2 inhibitor; Interleukin 1b antagonist; Interleukin 6 antagonist	DE 3834204		
Benzeresulfonamide, 4-(5-(4-methylphenyl)-3-(trifluoromethyl)-1H-pyrazol-1-yl)-	cele-coxib; Celebra; SC-58635; YM-177	Monsanto	Cyclooxygenase 2 inhibitor			

Table 1: Cyclooxygenase-2 Inhibitors						
Compound	Trade Name	Company	Mode of Action	Reference	Dosage	Toxicity
2H-1,2-Benzothiazine-3-carboxamide, 4-hydroxy-2-methyl-N-(5-methyl-2-thiazolyl)-, 1,1-dioxide	meloxicam; Mobic; Mobec; Moricox; Mobicox; Movalis;	Boehringer Ingelheim	Cyclooxygenase 2 inhibitor; Prostaglandin synthase inhibitor	US 4233299	15-30 mg/day	
Methanesulfonamide, N-(4-nitro-2-phenoxyphenyl)	nim-esulide	Helsinn	Cyclooxygenase 2 inhibitor; Prostaglandin synthase inhibitor	US 3840597		
Methanesulfonamide, N-(4-nitro-2-phenoxyphenyl)	nim-esulide, Poli	Poli	Cyclooxygenase 2 inhibitor			

Table 2: Preferred Cyclooxygenase-2 Inhibitors				
Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds	
US 5776967 A	980707	colorectal cancer		
WO 9821195 A1	980522	colorectal cancer		
WO 9804527 A1	980205	colorectal cancer	0.01-100 mg/kg/day orally or parenterally	
WO 9825896 A1	980618			
US 5760068 A	980602			
WO 9822101 A2	980528	colorectal cancer		
WO 9816227 A1	980423	antiangiogenic		
US 5719163 A	980217	epithelial cell neoplasia		
WO 9806708 A1	980219			

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9738986 A1	971023		
US 5663180 A	970902		
WO 9729776 A1	970821		
WO 9729774 A1	970821	cancer	0.1-2000 (preferably 0.5-500, especially 1-100) mg/kg/day orally, intravascularly, intraperitoneally, subcutaneously, intramuscularly, or topically.
WO 9729775 A1	970821	cancer	0.1-2000 (preferably 0.5-500, especially 1-100) mg/kg/day orally, intravascularly, intraperitoneally, subcutaneously, intramuscularly, or topically.
WO 9727181 A1	970731		
WO 9714679 A2	970424		
WO 9711704 A1	970403		
US 5616601 A	970401		
WO 9641645 A1	961227		
WO 9641625 A1	961227	colorectal cancer	0.01-100 mg/kg/day oral, topical or parenteral.
WO 9641626 A1	961227		
WO 9638442 A1	961205		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9638418 A1	961205	colorectal cancer	0.1-100 (preferably 0.1-10) mg/kg/day, orally, injection, topically, or transdermally.
WO 9625405 A1	960822		
WO 9624585 A1	960815		
WO 9609293 A1	960328		
WO 9603387 A1	960208		
US5739166	980414	colorectal cancer	0.01-100 (preferably 0.1-10 mg/kg/day, orally, topical or intramuscular
WO 9616934 A1	960606		
WO 9603388 A1	960208		
WO 9603392 A1	960208		
WO 9530652 A1	951116		
WO 9515316 A1	950608		
WO 9515318 A1	950608		
US 5393790 A	950228		
US 5380738	950110	colorectal cancer	0.01-100 (pref. 0.1-50) mg/kg/day, oral, parental, or topical
WO 9427980 A1	941208		
US 5719163	980217	colorectal cancer	0.01-100 (pref. 0.1-50) mg/kg/day, oral, parental, or topical
WO 9427980 A1	941208		
US 5420343 A	950530		
US 5434178	950718		
US 5466823	951114		
US 5521207	960528		
US 5563165	961008		
US 5508426	960416		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
US 5504215	960402		
US 5516907	960514		
US 5510496	960423		
US 5753688	980519		
US 5753688	980519		
US 5736579	980407	colorectal cancer	
WO 9521817 A1	950817		
SOFRC 95/1107	960424		
US 5668161	970916		
US 5418254	950523		
US 5576339	961119		colorectal cancer
US 5672626	970930		
US 5670510	970923		
US 5686470	971111	colorectal cancer	0.01-100 (preferably 0.1-10) mg/kg/ day
WO 9624584 A1	960815		
US 5580985	961203		0.01-100 (preferably 0.1-10) mg/kg/ day
WO 9603385 A1	960208		
US 5756530	980526		0.01-100 (preferably 0.1-10) mg/kg/ day
WO 9603385 A1	960208		
US 5486534 A	960123		
WO 9603385 A1	960208		
US 5620999	970415	colorectal cancer	0.01-100 (preferably 0.5-20) mg/kg/ day,
WO 9603387 A1	960208		oral, intravascular, intraperitoneal, subcutaneous, intramuscular, or topical
US 08/765,865	970110		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
US 5696143	970912		
WO 960923 A1	960328		
US 5547975	960820		
WO 9609304 A1	960328		
US 08/809475	970609		
US 5565482	961015		
WO 9609304 A1	960328		
US 5670532	970923		
WO 9609304 A1	960328		
US 5596008	970121		
WO 9624585 A1	960815		
US 08/809318	970320		
US 08/849069	971117		
US 08/387680	950213		
US 08/894124	970811		
US 08/702417	960814		
US 08/801768	970218		
US 5643933	970701		
WO 9638442 A1	961205		
US 08/952661	960420		
US 08/945840	960531		
US 08/822528	970324		
US 08/541850	951010		
US 08/540522	951010		
PCT US97/05497	970411		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
US 08/908554	970808		
US 09/005610	980112		
US 08/987356	971209		
US 60/032688	961210		
PCT US98/07677	980418		
US 09/062537	980417		
US 60/044485	970421		
US 08/004822	930115		
US 08/464722	950624		
US 08/425022	950413		
US 08/425029	950419		
US 08/424979	950419		
US 08/969953	971125		
US 5380738	950110		
US 08/952156	971111		
US 08/647911	960530		
US 08/457902	950601		
US 08/957345	971024		
EPO 95909447.5	950207		
US 08/776358	970124		
US 08/237739	940504		
US 08/894102	970808		
EPO 95928164.3	950727		
US 09/101493	980709		
US 08/992327	971217		



Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
US 08/776090	970609		
US 08/765865	970110		
AT 9700165 A	980415		
AU 9719132 A	970814		
CA 2164559 AA	960610		
DE 19518421 A1	961121		
DE 19533643 A1	970313		0.01-1000 mg/day orally or parenterally
DE 19533644 A1	970313		0.01-1000 mg/day orally or parenterally
EP 714895 A1	960605		0.001-150 (preferably 5-20) mg/kg/day
EP 799823 A1	971008		
EP 832652 A1	980401	adenocarcinoma	
EP 846689 A1	980610	metastasis inhibitors	
EP 850894 A1	980701		
EP 850895 A1	980701		
FR 2751966 A1	980206		Oral or parenteral 0.1-100 mg/kg/day.
GB 2283745 A1	950517		
GB 2294879 A1	960515		
GB 2319772 A	980603	cancer	50 mg to 5 g/day (preferably 100-500 mg/day in 1 to 3 doses)
DE 19753463 A1	980604		
GB 2320715 A	980701		
JP 08157361 A2	960618		
JP 09048769 A2	970218		
JP 09071656 A2	970318		
JP 09071657 A2	970318		
JP 09077664 A2	970325		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
JP 09194354 A2	970729	ulcerative colitis	
JP 09221422 A2	970826		
JP 10175861 A2	980630	metastasis inhibitors	
US 5474995 A	951212		
US 5510368 A	960423		0.1-140 mg/kg/day or 0.5-7 g/patient, oral, topical, parenteral, inhalation, rectal
US 5604260 A	970218		
US 5616458 A	970401		
US 5633272 A	970527		
US 5663195 A	970902		0.01-100 mg/kg/day; 0.5mg-6g/day
US 5677318 A	971014	inhibitor of cellular neoplastic transformations and metastatic tumor growth; treatment of proliferative disorders, e.g., tumor angiogenesis	
US 5677318 A	971014		
US 5681842 A	971028		
US 5686460 A	971111		
US 5733909 A	980331		
US 5783597 A	980721		
WO 9413635 A1	940623		
WO 9414977 A1	940707		
WO 9420480 A1	940915	Inhibition of neoplastic transformations and metastatic tumor growth	0.01-140 mg/kg/day administered orally.
WO 9426731 A1	941124		
WO 9500501 A2	950105		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9511883 A1	950504	colorectal cancer	
WO 9606840 A1	960307		
WO 9608482 A1	960321		
WO 9611676 A1	960425		0.01-140 mg/kg/day
WO 9612483 A1	960502	inhibition of nitric oxide formation	
WO 9613483 A1	960509	Inhibition of neoplastic transformation and metastatic tumor growth	0.01-140 mg/kg/day
WO 9619462 A1	960627		0.01-1000 (preferably 0.1-300)mg/day p.o. or parenterally
WO 9619462 A1	960627		
WO 9619463 A1	960627		
WO 9619463 A1	960627		0.1-1000 (preferably 1-300) mg/day p.o. or parenterally
WO 9619469 A1	960627		
WO 9621667 A1	960718		
WO 9623786 A1	960808	osteosarcoma	0.01-140 mg/kg/day, orally, rectal, injection, topical
WO 9624604 A1	960815		
WO 9625405 A1	960822		
WO 9625928 A1	960829		
WO 9626921 A1	960906		
WO 9631509 A1	961010		
WO 9636617 A1	961121	colorectal cancer	
WO 9636623 A1	961121		

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9637467 A1	961128		0.01-140 mg/kg/day, orally, topical, parenteral, rectal or inhalation.
WO 9637469 A1	961128		
WO 9639144 A1	961212		
WO 9640143 A1	961219		
WO 9641626 A1	961227	colorectal cancer	
WO 9703667 A1	970206	colonic adenomas; colonic adenocarcinomas	
WO 9703953 A1	970206		0.01-1000 mg p.o or i.p. (oral, parenteral, rectal, topical or transdermal)
WO 9709977 A1	970320		
WO 9710840 A1	970327		
WO 9711701 A1	970403	cancer	
WO 9711701 A1	970403		
WO 9713755 A1	970417	cancer	
WO 9713767 A1	970417		
WO 9714691 A1	970424		
WO 9716435 A1	970509		
WO 9725045 A1	970717		0.1-80 mg/kg/day orally or parenterally
WO 9725046 A1	970717		
WO 9725047 A1	970717		0.1-80 mg/kg/day oral or parenteral
WO 9725048 A1	970717	pulmonary sarcoidosis	0.1-80 mg/kg/day oral or parenteral
WO 9727181 A1	970731	colorectal cancer	
WO 9728120 A1	970807		
WO 9728121 A1	970807		0.01-140 mg/kg/day

Table 2: Preferred Cyclooxygenase-2 Inhibitors

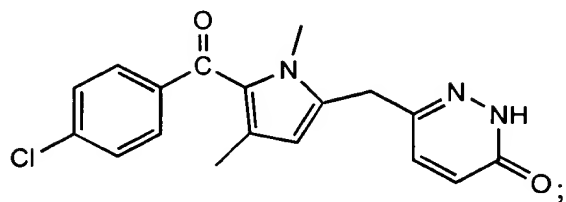
Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9730030 A1	970821		3-150 mg/kg p.o. or 1-50 mg/kg parenterally
WO 9731631 A1	970904		
WO 9734882 A1	970925	colorectal cancer	
WO 9736497 A2	971009	antineoplastic; prostate, renal, colon, breast, or cervical cancer	
WO 9736863 A1	971009		0.01-140 mg/kg/day (oral, topical, rectal, parenteral, inhalation)
WO 9737984 A1	971016		Orally 300 mg/kg/day
WO 9738686 A1	971023	regulation of COX-II expression	
WO 9740012 A1	971030		
WO 9744027 A1	971127		Orally 2.5-250 mg/day (preferably 12.5-20 mg/day)
WO 9744028 A1	971127		
WO 9745420 A1	971204		
WO 9746524 A1	971211		
WO 9746532 A1	971211		0.08-15.0 mg/kg/day (preferably 0.16-3.0 mg/kg/day)
WO 9800416 A1	980108		
WO 9803484 A1	980129	Inhibit neoplastic formation and metastatic tumor growth	Orally 0.01-140 mg/kg/day (preferably 0.5-7 mg/kg/day)
WO 9805639 A1	980212		
WO 9806715 A1	980219		
WO 9807425 A1	980226		0.01-80 mg/kg/day oral or parenteral; topical 0.1-150 mg/day in 1-4 doses

Table 2: Preferred Cyclooxygenase-2 Inhibitors

Patent	Publication Date	Oncology Indication	Dosage of Preferred Compounds
WO 9807714 A1	980226		
WO 9811080 A1	980319		1-1000 mg/day (oral, rectal, topical); 0.1-500 mg/day parenteral.
WO 9815528 A1	980416		
WO 9816227 A1	980423		
WO 9817292 A1	980430		
WO 9821195 A1	980522	tumor angiogenesis; colorectal cancers	
WO 9822101 A2	980528	metastasis	
WO 9822104 A2	980528		
WO 9822442 A2	980528		
WO 9822457 A1	980528		
WO 9824782 A2	980611		
ZA 9704806 A	980325	colon cancer	0.1-500 mg/kg/day administered orally

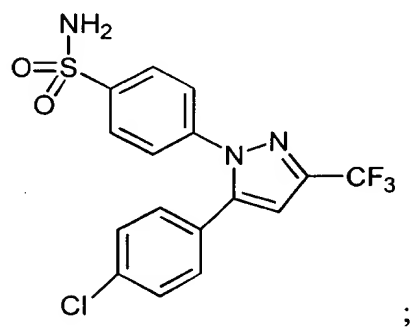
Still more preferred COX-II inhibitors are selected from the group consisting of:

1)

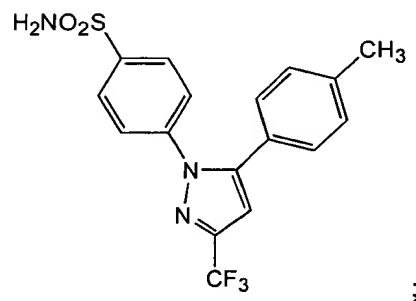


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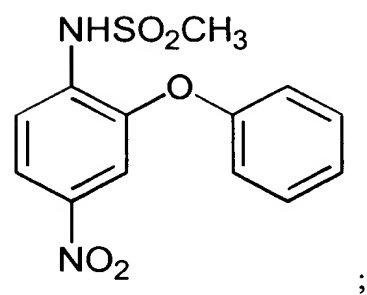
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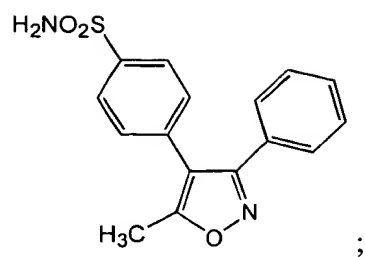


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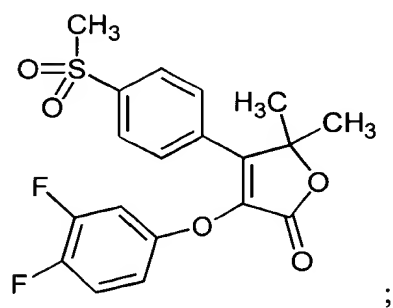


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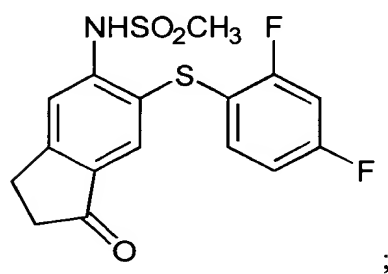
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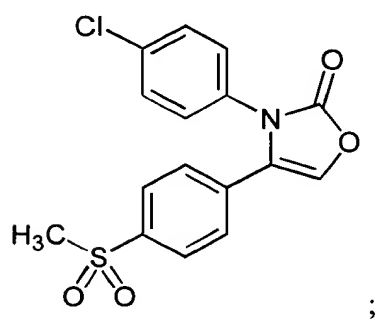


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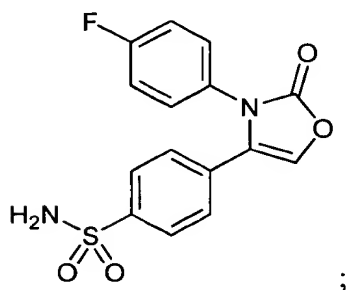


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8)



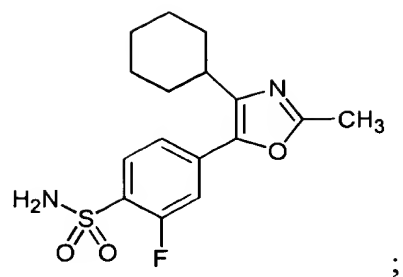
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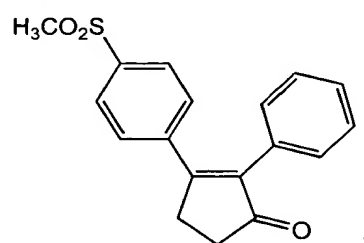
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10)



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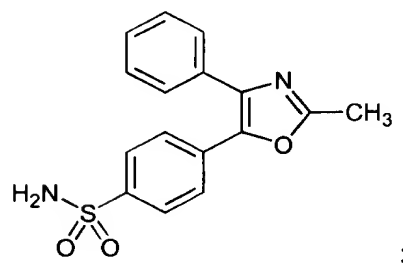
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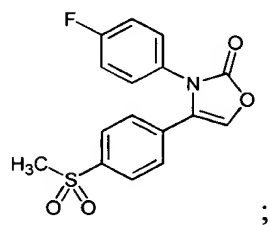
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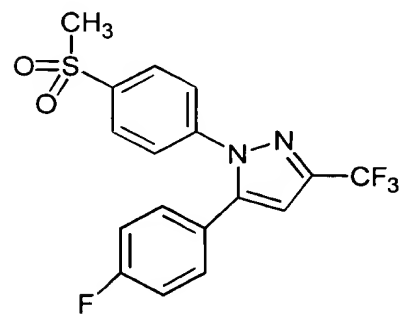
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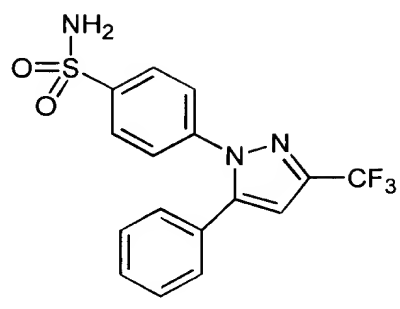
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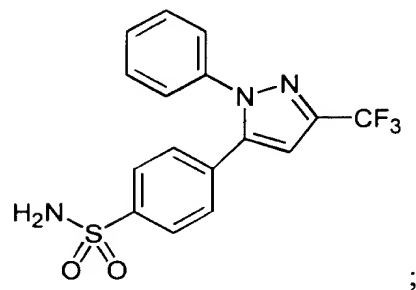
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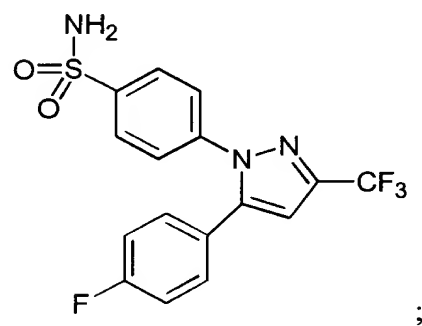
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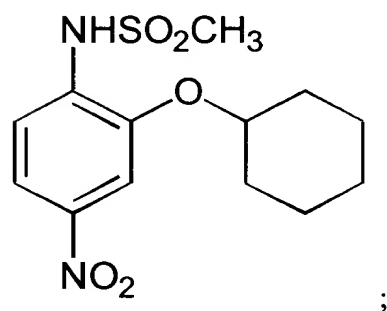


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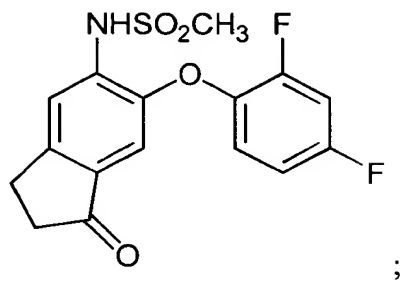
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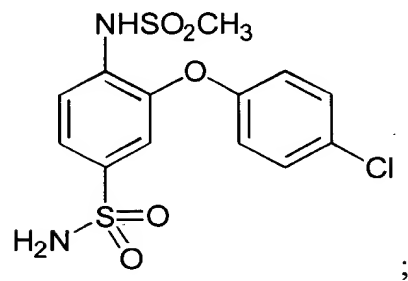


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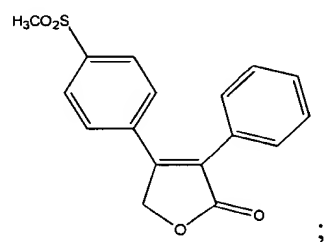
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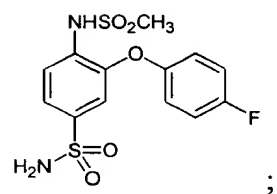


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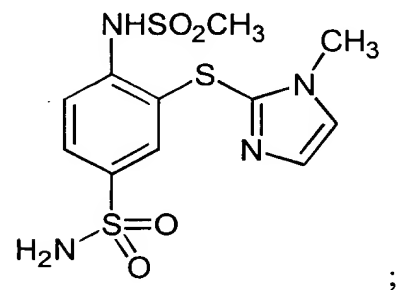


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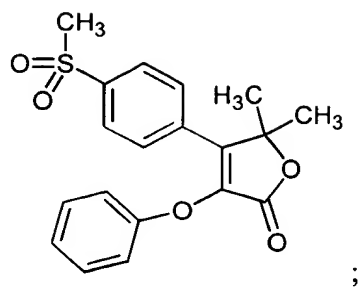
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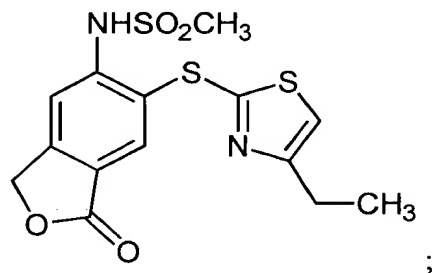
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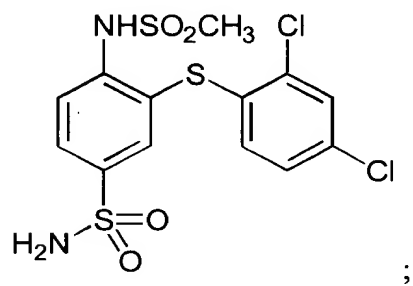
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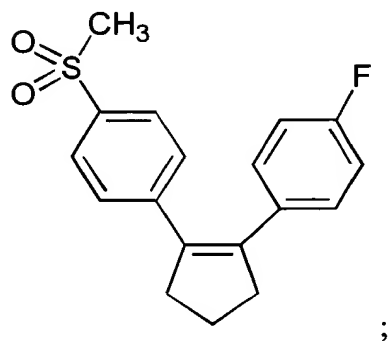


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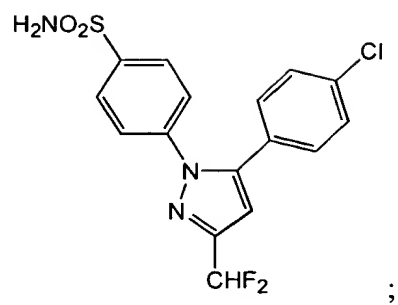
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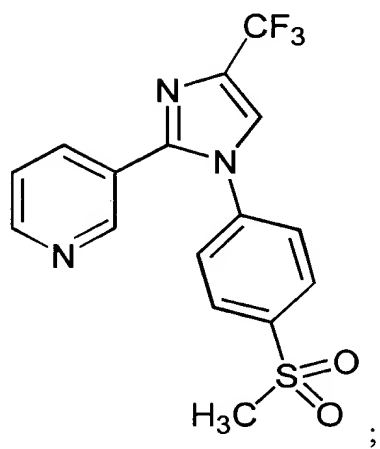


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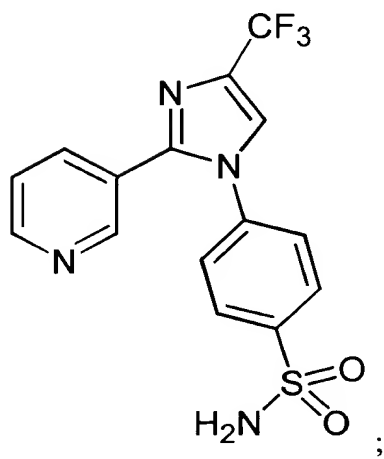
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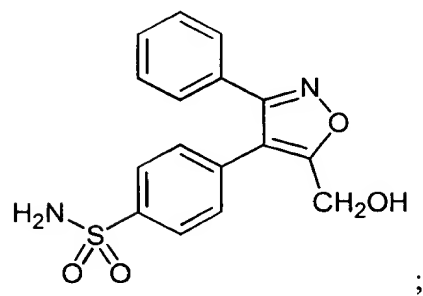


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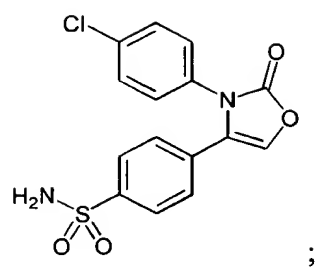
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31)

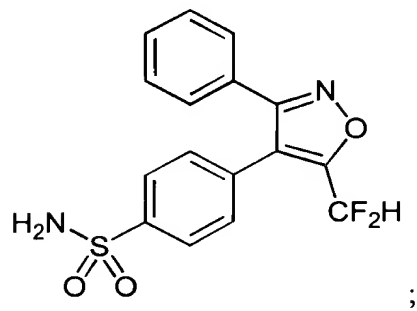


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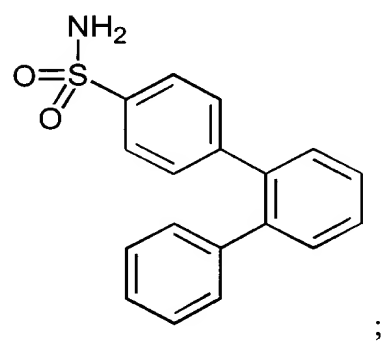


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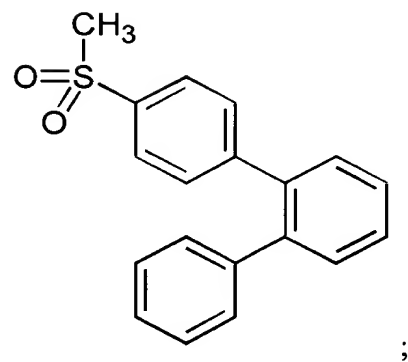


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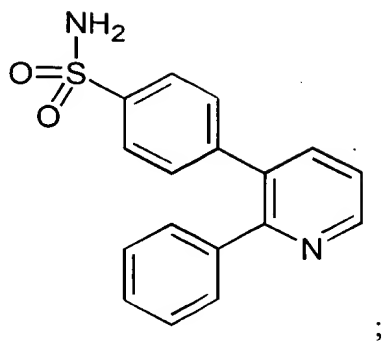


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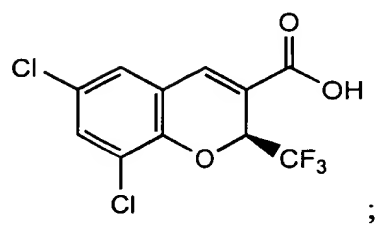


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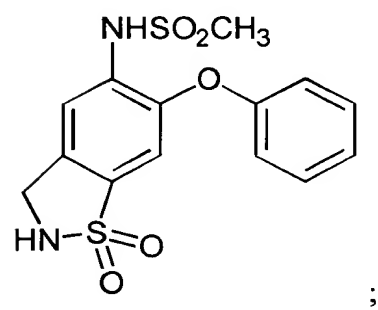
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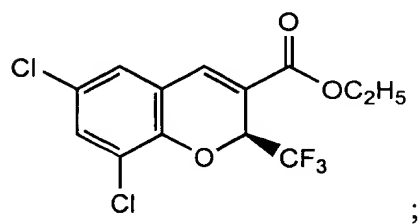


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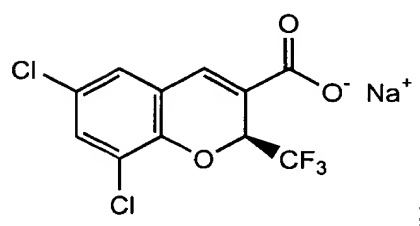


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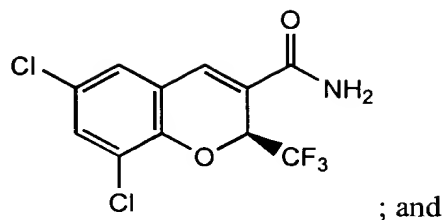
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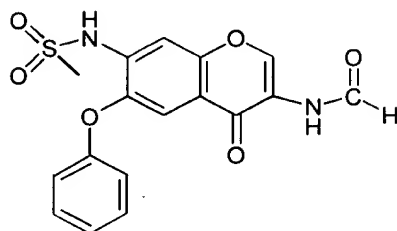
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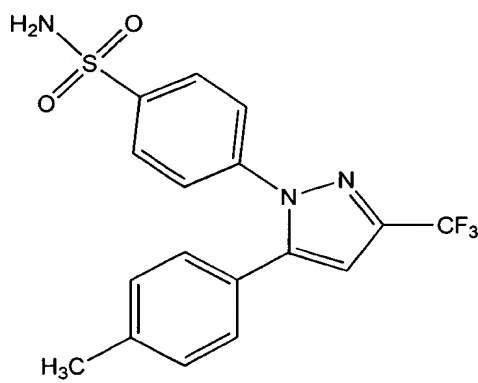


42)



Still more preferred are cyclooxygenase-2 inhibitors selected from the group  
 5 consisting of:

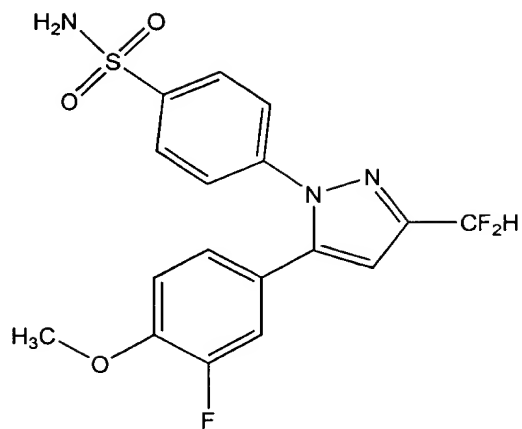
(1) the compound 4-[5-(4-methylphenyl)-3-(trifluoromethyl)-1H-pyrazole-1-yl]benzenesulfonamide (also referred to herein as Celecoxib) which has the structure:



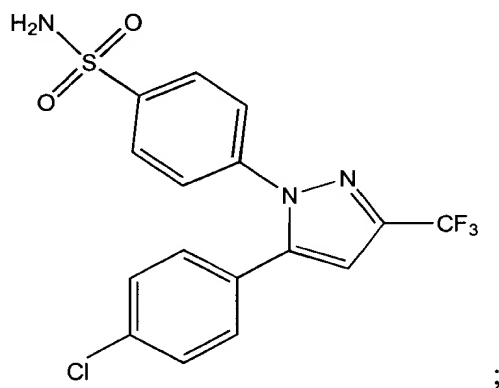
(2) the compound 4-[5-((3-fluoro-4-methoxy)phenyl)-3-(difluoromethyl)-1H-pyrazole-1-yl]benzenesulfonamide (also referred to herein as Deracoxib) which has  
 10 the structure:



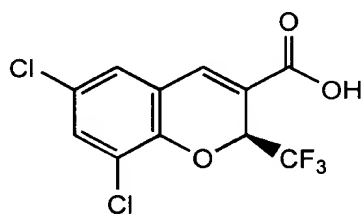
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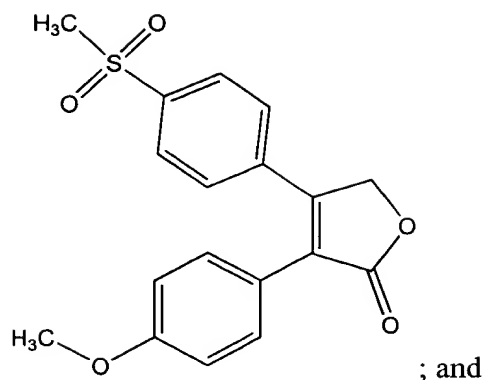
(3) the compound 4-[5-(4-chlorophenyl)-3-(trifluoromethyl)-1H-pyrazole-1-yl]benzenesulfonamide which has the structure:



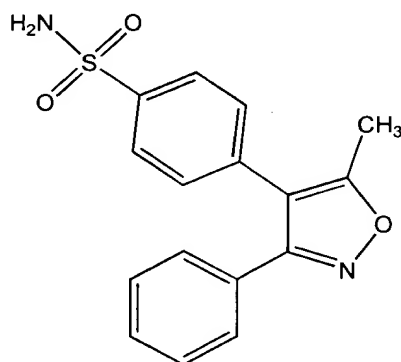
5 (4) the compound that has the structure:



(5) the compound 4-[4-(methylsulfonyl)phenyl]-3-phenylfuran-2(5H)-one (also referred to herein as Rofecoxib) which has the structure:



(6) the compound 4-[5-methyl-3-phenylisoxazol-4-yl]benzenesulfonamide, (also referred to herein as Valdecoxib) which has the structure:



5           In one illustrative embodiment, the cyclooxygenase-2 inhibitor is selected from the group consisting of Celecoxib, Deracoxib, Valdecoxib and Rofecoxib.

          In another embodiment, the cyclooxygenase-2 inhibitor is selected from the group consisting of Deracoxib, Valdecoxib and Rofecoxib.

          In still another embodiment, the cyclooxygenase-2 inhibitor is Deracoxib.

10           In still another embodiment, the cyclooxygenase-2 inhibitor is Valdecoxib.

          In still another embodiment, the cyclooxygenase-2 inhibitor is Rofecoxib.

          In still another embodiment, the cyclooxygenase-2 inhibitor is Celecoxib.

          While the selection of the cyclooxygenase-2 inhibitor is not narrowly critical, certain cyclooxygenase-2 inhibitors may be preferable in view of the physical and chemical properties of the inhibitor, the food composition selected, and the specific process selected for the preparation of the food composition. Such considerations will be apparent to one skilled in the art. For example, where the process for the preparation of the food composition requires the use of elevated temperatures, it is preferable to select a cyclooxygenase-2 inhibitor that does not degrade at such

15

temperatures.

The use of a selective cyclooxygenase-2 inhibitor that minimizes or avoids the detrimental or unwanted side-effects resulting from cyclooxygenase-1 inhibition generally is preferred. The term “selective cyclooxygenase-2 inhibitor” generally means a cyclooxygenase-2 inhibitor that has selectivity ratio of cyclooxygenase-2 inhibition over cyclooxygenase-1 inhibition greater than 1. Preferably, the inhibitor has a cyclooxygenase-2  $IC_{50}$  of less than about 0.2  $\mu M$ , and also has a selectivity ratio of cyclooxygenase-2 inhibition over cyclooxygenase-1 inhibition of at least 50, and more preferably of at least 100. Even more preferably, the inhibitor has a cyclooxygenase-1  $IC_{50}$  of greater than about 1  $\mu M$ , and more preferably of greater than about 10  $\mu M$ . Such preferred selectivity may indicate an ability to reduce the incidence of common non-steroidal anti-inflammatory drug-induced side effects.

#### Cyclooxygenase-2 Inhibitor Dosages

The daily amount of cyclooxygenase-2 inhibitor administered to the animal preferably is between 0.1 mg/kg animal body weight to 15 mg/kg animal body weight, more preferably between 0.5 mg/kg animal body weight to 10 mg/kg animal body weight, and still more preferably between 1 mg/kg animal body weight to 5 mg/kg animal body weight. The animal food compositions described herein, such as, for example, pet foods, comprise an amount of the cyclooxygenase-2 inhibitor that is proportional to the volume of a ration of the composition. Therefore, the daily ration of animal food composition, and thus the dosage of inhibitor, to be administered can be easily determined based on the weight of the animal and the desired or recommended amount of cyclooxygenase-2 inhibitor/animal body weight.

Because the amount of cyclooxygenase-2 inhibitor administered typically is relatively small in comparison to the amount of the food composition containing the cyclooxygenase-2 inhibitor, conventional daily rations of the animal feed composition can be maintained. The total daily amount of the composition fed to the animal may be in the form of one or more individual servings, such as, but not limited to, one to four servings. Preferably, the total daily amount of the composition fed to the animal is in the form of one or two individual servings.

Additionally, the food compositions of the present invention may be the sole source of food for the animal or they may be combined with other food sources that do

not contain a cyclooxygenase-2 inhibitor. In one embodiment, for example, the food composition is the sole food source for the animal. This allows the animal owner to more readily ensure the complete consumption of the inhibitor by the animal and monitor such consumption.

5           The dosage regimen, and thus the amount of food composition that is administered, for treating the intended condition or disorder will depend on a variety of factors, including the age, weight, sex and medical condition of the animal, the severity of the condition or disorder, the route and frequency of administration, and thus may vary.

10           Carrier Materials

          The compositions of the present invention may comprise an edible carrier material, such as an animal food composition, comprising a therapeutically effective amount of unformulated cyclooxygenase-2 inhibitor. In this embodiment, the edible carrier material acts as the sole carrier material for the cyclooxygenase-2 inhibitor. In  
15       many applications, however, it is desirable to prepare an initial inhibitor composition comprising a desired amount of the cyclooxygenase-2 inhibitor in combination with one or more additional pharmaceutically-acceptable carrier materials appropriate for oral administration. The inhibitor composition is then combined with the edible carrier material. The compositions of the present invention, therefore, may comprise  
20       the cyclooxygenase-2 inhibitor in a desired amount admixed with, not only the edible carrier material, but also one or more carrier materials selected from the group consisting of pharmaceutically acceptable diluents, disintegrants, binding agents and adhesives, wetting agents, lubricants, anti-adherent agents and/or other carrier materials.

25           The term “edible carrier material” as used herein means an organic material that can be digested or passed through the digestive system of an animal without any toxic or noxious effects to the same animal. These edible carrier materials can exist as either a solid or liquid at room temperature, preferably liquid. Preferred carrier materials will have properties that allow for solubility of cyclooxygenase-2 inhibitors  
30       therein for easy homogeneous dispersion of cyclooxygenase-2 inhibitors therein.

### Diluents

Although the animal food composition itself can serve as a diluent, the compositions of the present invention optionally may comprise one or more additional pharmaceutically-acceptable diluents as a carrier material. Because the amount of cyclooxygenase-2 inhibitor required per kilogram of animal food composition is relatively small, it may be desirable to use a diluent to increase the bulk, and therefore the ease of handling, of the cyclooxygenase-2 inhibitor composition prior to addition to the animal food composition. Suitable diluents may include, either individually or in combination, such diluents as lactose USP; lactose USP, anhydrous; lactose USP, spray dried; starch USP; directly compressible starch; mannitol USP; sorbitol; dextrose monohydrate; microcrystalline cellulose NF; dibasic calcium phosphate dihydrate NF; sucrose-based diluents; confectioner's sugar; monobasic calcium sulfate monohydrate; calcium sulfate dihydrate NF; calcium lactate trihydrate granular NF; dextrates, NF (e.g., Emdex); Celutab; dextrose (e.g., Cerelease); inositol; hydrolyzed cereal solids such as the Maltrons and Mor-Rex; amylose; Rexcel; powdered cellulose (e.g., Elcema); calcium carbonate; glycine; bentonite; polyvinylpyrrolidone; and the like. The inhibitor composition prior to addition to the animal food composition may comprise, for example, one or more diluents in the range of about 5% to about 99%, preferably about 10% to about 85%, and more preferably about 20% to about 80%, of the total weight of the composition. The diluent or diluents selected preferably exhibit suitable flow properties. Lactose and microcrystalline cellulose, either individually or in combination, are representative diluents. Because the animal food composition itself serves as a carrier material, the addition of further diluents directly to the food composition generally is not necessary.

### Disintegrants

The inhibitor compositions of the present invention optionally may comprise one or more pharmaceutically-acceptable disintegrants as a carrier. Suitable disintegrants may include, either individually or in combination, such disintegrants as starches; sodium starch glycolate; clays (such as Veegum HV); celluloses (such as purified cellulose, methylcellulose and sodium carboxymethylcellulose, and carboxymethylcellulose); alginates; pregelatinized corn starches (such as National 1551 and National 1550); Crospovidone, USP NF; gums (such as agar, guar, locust

bean, Karaya, pectin, and tragacanth). The inhibitor composition prior to addition to the animal food composition may comprise, for example, one or more disintegrants in the range of about 0.2% to about 30%, preferably about 0.2% to about 10%, and more preferably about 0.2% to about 5%, of the total weight of the inhibitor composition.

- 5 Croscarmellose sodium is a representative disintegrant, preferably in the range of about 0.2% to about 10%, more preferably in the range of about 0.2% to about 6%, and still more preferably in the range of about 0.2% to about 5%, by weight of the inhibitor composition. Additionally, disintegrants may be added directly to the animal food composition at any suitable step during the preparation of the animal food
- 10 composition. The chewing action of the animal, however, generally causes a suitable disintegration of the animal food composition without the need for the addition of disintegrants to the animal feed composition.

#### Binding Agents and Adhesives

- The inhibitor compositions optionally may comprise one or more
- 15 pharmaceutically-acceptable binding agents or adhesives as a carrier. Such binding agents and adhesives preferably impart sufficient cohesion to the powders to allow for normal processing such as sizing, lubrication, and packaging, but still allow the inhibitor composition to disintegrate and dissolve upon ingestion. Suitable binding agents and adhesives may include, either individually or in combination, such binding
- 20 agents and adhesives as acacia; tragacanth; sucrose; gelatin; glucose; starch; cellulose materials such as, but not limited to, methylcellulose and sodium carboxymethylcellulose (e.g., Tylose); alginic acid and salts of alginic acid; magnesium aluminum silicate; polyethylene glycol; guar gum; polysaccharide acids; bentonites; polyvinylpyrrolidone; polymethacrylates; hydroxypropylmethylcellulose
- 25 (HPMC); hydroxypropylcellulose (Klucel); ethylcellulose (Ethocel); pregelatinized starch (such as National 1511 and Starch 1500).

- The inhibitor composition prior to addition to the animal food composition may comprise, for example, one or more binding agents and/or adhesives in the range of about 0.5% to about 25%, preferably about 0.75% to about 15%, and more
- 30 preferably about 1% to about 10%, of the total weight of the composition. Polyvinylpyrrolidone is a representative binding agent used impart cohesive properties to the powder blend of the inhibitor composition. The inhibitor composition may

comprise, for example, polyvinylpyrrolidone in a range of about 0.5% to about 10%, more preferably about 0.5% to about 7%, and still more preferably about 0.5% to about 5%.

It also may be desirable to add one or more binding or adhesive agents directly to the animal food composition to assist with the admixing of the cyclooxygenase-2 inhibitor with the food composition itself.

#### Wetting Agents

Some cyclooxygenase-2 inhibitors are largely insoluble in aqueous solution. Accordingly, the inhibitor compositions of the present invention optionally may comprise one or more pharmaceutically-acceptable wetting agents as a carrier material. Such wetting agents can help to maintain the dispersion of the cyclooxygenase-2 inhibitor, particularly in high moisture animal food compositions, and can improve the relative bioavailability of the cyclooxygenase-2 inhibitor upon ingestion by the animal. Suitable wetting agents may include, either individually or in combination, such wetting agents as oleic acid; glyceryl monostearate; sorbitan mono-oleate; sorbitan monolaurate; triethanolamine oleate; polyoxyethylene sorbitan mono-oleate; polyoxyethylene sorbitan monolaurate; sodium oleate; and sodium lauryl sulfate. Wetting agents that are anionic surfactants are preferred.

The inhibitor composition prior to addition to the animal food composition may comprise, for example, one or more wetting agents in the range of about 0.25% to about 15%, preferably about 0.4% to about 10%, and more preferably about 0.5% to about 5%, of the total weight of the composition. Sodium lauryl sulfate is a representative wetting agent. The inhibitor compositions preferably comprise sodium lauryl sulfate as the wetting agent in the range of about 0.25% to about 7%, more preferably about 0.4% to about 6%, and still more preferably about 0.5 to about 5%.

#### Lubricants

The inhibitor compositions may comprise one or more pharmaceutically-acceptable lubricants and/or glidants as a carrier material. Suitable lubricants and/or glidants may include, either individually or in combination, such lubricants and/or glidants as glyceryl behapate (Compritol 888); stearates (magnesium, calcium, sodium); stearic acid; hydrogenated vegetable oils (e.g., Sterotex); talc; waxes;

Stearowet; boric acid; sodium benzoate and sodium acetate; sodium fumarate; sodium chloride; DL-Leucine; polyethylene glycols (e.g., Carbowax 4000 and Carbowax 6000); sodium oleate; sodium benzoate; sodium acetate; sodium lauryl sulfate; and magnesium lauryl sulfate.

5           The inhibitor composition prior to addition to the animal food composition may comprise, for example, one or more lubricants in the range of about 0.1% to about 10%, preferably about 0.2% to about 8%, and more preferably about 0.25% to about 5%, of the total weight of the composition. Magnesium stearate is a representative lubricant used, for example, to reduce friction between the equipment  
10       and inhibitor composition during blending. It also may be desirable to add one or more lubricants directly to the animal food composition to assist with the admixing of the cyclooxygenase-2 inhibitor with the food composition itself.

Other carrier materials (such as anti-adherent agents, colorants, flavors, sweeteners and preservatives) are known in the pharmaceutical art and can be used in  
15       the preparation of the compositions of the present invention. For example, iron oxide can be added to the composition to provide a yellow color.

In one embodiment of the present invention, the inhibitor composition blended with the animal food composition and comprises at least one cyclooxygenase-2 inhibitor in a desired amount and a binding agent, such as polyvinylpyrrolidone. The  
20       inhibitor composition may further comprise one or more carrier materials selected from the group consisting of pharmaceutically acceptable diluents, disintegrants, binding agents, wetting agents, and lubricants. In one embodiment, for example, the inhibitor composition comprises one or more carrier materials selected from the group consisting of lactose, sodium lauryl sulfate, croscarmellose sodium, magnesium  
25       stearate, and microcrystalline cellulose. In another embodiment, the inhibitor composition comprises lactose monohydrate and croscarmellose sodium. In still another embodiment, the inhibitor composition further comprises one or more of the carrier materials sodium lauryl sulfate, magnesium stearate, and microcrystalline cellulose.

### 30           Preparation of Cyclooxygenase-2 Inhibitors

The cyclooxygenase-2 inhibitor or inhibitors used in the novel food



compositions of the present invention can be prepared in the manner set forth in the patents and applications listed in Tables 1 and 2. Those patents and applications, including the synthetic schemes described therein, are expressly incorporated by reference in this application.

5           Food Compositions

The food compositions and food materials employed in the present invention are not narrowly critical. They may be food compositions ordinarily intended for human consumption or food compositions ordinarily intended for animal consumption, such as pet foods and livestock feed. These compositions are not intended to be restricted by any specific listing of ingredients. The terms “food”, “food composition” and “food material” as used in this invention refer to any natural, processed, manufactured or otherwise modified organic material that can be consumed by humans or animals for nourishment. The terms “feed”, “animal feed” and “animal food composition” as used in this invention refer to any natural, processed, manufactured or otherwise modified organic material that can be consumed by animals for nourishment.

By way of example and not limitation, the animal food compositions used in the invention comprise commercially available dog foods where the animal to be treated is a dog. Aside from nutrition balancing additives such as vitamins and minerals, or other additives such as preservatives, emulsifiers, and the like, dog foods generally consist of ingredients that may either be termed substantially proteinaceous or ingredients that may be termed substantially farinaceous. Although the following description should not be considered limiting for the purposes of the present invention, the proteinaceous ingredient may be defined as any material having a protein content of at least 15% by weight whereas the farinaceous ingredient may be defined as having a protein content below about 15% by weight and a major fraction of starchy or carbohydrate containing materials.

Examples of proteinaceous materials typically used in commercial pet foods, including dog foods, are vegetable protein meals such as soybean, cottonseed, and peanut; animal proteins such as casein, albumen, and meat tissue including fresh meat; as well as rendered or dried “meals” such as fish meal, poultry meal, meat meal, bone meal, and the like. Other types of proteinaceous materials include microbial proteins

such as yeast and other types of protein such as wheat gluten or corn gluten.

Examples of typical farinaceous materials are grains such as corn, milo, alfalfa, wheat, soy hulls and various other grains which are relatively low in protein.

Numerous other materials can be added to dog foods that do not necessarily  
5 fall into either the proteinaceous or farinaceous category such as dried whey and other dairy by-products or carbohydrates. The present invention, as noted, is not intended to be limited by specific combinations of ingredients that can be used to formulate a dog food material.

Such dog foods typically are available in the form of dry dog foods,  
10 intermediate moisture dog foods, or high moisture dog foods. A dry dog food is generally characterized by a moisture content below about 15% by weight and comprises a mixture of proteinaceous and farinaceous grains and other materials that are extruded and dried to ambient moisture to provide a product that is highly palatable and convenient for a consumer to feed a pet. An intermediate moisture dog  
15 food generally has a higher moisture content of about 15% to about 45% by weight. Although such dog food contains ingredients similar to those found in dry dog food, it often also includes fresh meat as an ingredient. Intermediate moisture dog foods typically require the addition of various materials to provide microbiological and antimycotic stability for the product. High moisture dog foods generally have a  
20 moisture content exceeding 45% by weight and for the most part contain meat as the primary ingredient. Typically these dog foods are sterilized and canned.

Although the following is not intended to be limiting in that it is not relevant to the function or effectiveness of the cyclooxygenase-2 inhibitor used in the present invention, it should be recognized that the term "dog food composition" or "dog food  
25 material" is generally intended to apply to commercially available, nutritionally balanced dog food compositions. These compositions are typically sold in the form of discrete particles of the dog food composition. Dog food compositions meeting this definition may, therefore, be characterized by a minimum protein level required when the dog food composition provides the sole food intake for the dog. Commercially  
30 available dry dog food compositions typically have a minimum protein content that is dependent upon the age of the animal to which it is to be fed, or if the animal is mature, whether or not involved in breeding. Thus, while females involved in

breeding, or puppies would require a minimum protein content of at least about 20% by weight and preferably about 20% to 25% by weight on a 90% dry matter basis in the composition, dogs not in either of the above two categories would require a minimum protein level of at least about 15% by weight based on a 90% dry matter basis in the composition. These figures are based on the assumption that the dog food composition provides the sole food intake for the dogs and, therefore, the resultant commercial dog food compositions typically contain a minimum protein level of at least about 15% by weight on a 90% dry matter basis in the composition in order to meet the nutritional requirements of any type of dog.

10           This minimum level of protein in commercially sold dog food compositions is contrasted with commercially available, nutritionally balanced cat food compositions that normally have protein compositions that are somewhat higher than dog foods. For example, cat food compositions that are commercially available typically contain a minimum protein content of at least about 20% by weight on a 90% dry matter basis and usually are substantially above this because cats, when breeding, and kittens require a minimum protein level of at least about 28% by weight on a 90% dry matter basis. Mature cats, on the other hand, not involved in reproduction, require the minimum protein level of at least about 20% by weight on a dry matter basis depending upon the exact type of proteinaceous source employed. Preferably, the protein content will be at least about 30% by weight on a dry matter basis in the product. These figures are based on the assumption that the cat food composition provides the sole food intake for the cats.

25           As noted above, however, any food composition useful in orally delivering cyclooxygenase-2 inhibitors may be employed, although commercially available food compositions likely will be the most practical and suitable food compositions. Additional nonlimiting animal food compositions that may be employed in the present invention include, but are not limited to, those compositions disclosed in the following patents:

30           Eichelburg, U.S. Patent 3,997,675;  
          Weyn, U.S. Patent 4,039,687;  
          Bone, U.S. Patent 4,039,689;  
          Prussin, U.S. Patent 4,053,647;

Cante et al., U.S. 4,211,797;  
Lazarus et al., U.S. Patent 4,296,132;  
Nahm et al., U.S. Patent 4,310,558;  
Spradlin et al., U.S. Patent 4,393,085;  
5 Friedman et al., U.S. Patent 4,495,208;  
Tonyes et al., U.S. Patent 4,713,250;  
Scaglione et al., U.S. Patent 4,735,808;  
Hogan et al., U.S. Patent 4,800,093;  
Hamilton et al., U.S. Patent 4,886,679;  
10 Likuski et al., U.S. Patent 4,971,820;  
Lasater et al., U.S. Patent 5,200,218;  
Lanter, U.S. Patent 5,217,740;  
Spanier et al., U.S. Patent 5,532,010;  
Marino, U.S. Patent 5,552,176;  
15 Matsuura et al., U.S. Patent 5,756,088; and  
Ogilvie et al., U.S. Patent 5,776,913.

These patents, including the specific animal food compositions described therein, are expressly incorporated by reference in this application.

In addition, where desirable, the food compositions of the present invention  
20 can be processed and/or packaged to form a distinct three dimensional shape, herein referred to as a “shaped composition”. One nonlimiting example of a shaped composition is a food composition processed and packed to form a rectangular stick comprising such food composition using paper wrapping such that the packaged sticks can be placed into box containers (similar to the packaging of sticks of butter). In  
25 another example, a moldable food composition is placed inside a packaging material, such as a cylindrical plastic wrapper, with the food composition adopting the shape afforded by that packaging material. Preparing the food composition in the form of a shaped composition allows for greater ease in packing, distributing and administering such food compositions.

30 Such food compositions also can be processed to provide a dry, brittle form of said food composition, herein referred to as a “brittle food composition”, such that the food composition is easily breakable into discrete uniform portions without the use of

any tools. This “easily breakable” aspect of a brittle food composition is enhanced by providing linear zones of reduced mechanical strength throughout the brittle food composition. This enables the user to break off discrete quantities of the brittle food composition.

5           In a particular embodiment, the present invention also provides a food composition comprising one or more visually meterable dose units, each dose unit comprising a cyclooxygenase-2 inhibitor in a therapeutically or prophylactically effective amount for a non-human animal of body weight greater than about 1 kg, the cyclooxygenase-2 inhibitor being substantially homogeneously dispersed in a food  
10       material.

          A “metered amount” or “metered dosage amount” as used herein refers to a discrete amount of a food composition determined by volumetric measurement of the food composition, wherein said discrete amount is physically separable from said food composition and said food composition contains a substantially uniform amount of a  
15       selective cyclooxygenase-2 inhibitor per unit volume of food composition. Said volumetric measurement can be accomplished in any appropriate manner, including, but not limited to, measuring a discrete volume of a granular or particulate food composition using a standard measuring cup, measuring a discrete volume of a food composition having a uniform cross-section that is encased in a cuttable wrapper  
20       based upon increments of dosage amount printed on the wrapper itself, or by any other appropriate means.

          The term “visually meterable dose unit” as used herein is a metered amount of a food composition wherein said metered amount is determined by observing, usually by sight, the markings on either the package of the food composition or within the  
25       food composition itself, and subsequently, if necessary, physically separating the food composition as indicated by the marking or indicia. One nonlimiting example of a visually meterable dose unit is a food composition wherein the metered amount is individually packaged thereby eliminating the need to physically separate the metered amount from the bulk of the food composition.

30           A cyclooxygenase-2 inhibitor is “substantially homogeneously distributed” or “substantially homogeneously dispersed” in the food composition when the food composition is fully mixed such that the cyclooxygenase-2 inhibitor neither separates

into discrete layers in the food composition nor forms concentration gradients within the food composition.

5 In another embodiment, a cyclooxygenase-2 inhibitor is substantially homogeneously distributed in a food composition and a metered amount of the food composition is administered to a non-human animal. The metered amount provides the animal with a therapeutically or prophylactically effective amount of the cyclooxygenase-2 inhibitor and satisfies the daily recommended caloric intake of animal.

#### Additives

10 The food compositions of the present invention may further comprise other food additives that are compatible with the cyclooxygenase-2 inhibitor employed. Preferred additives include one or more members of the group selected from antibiotics, antiparasitaries, chemotherapeutics, vitamins, minerals, bactericides, nutrients, additional compatible therapeutic agents (such as diuretics), anti-oxidants  
15 (such as butylated hydroxy toluene and butylated hydroxy anisol), chelators (such as EDTA and EGTA), immune system stimulants, appetite stimulants, color enhancers, palatability enhancers and dietary supplements. The additives may be present in conventional dosages known to those of ordinary skill in the art.

#### Indicator Substances

20 The food compositions of the present invention also may further comprise one or more physiologically acceptable indicator substances that changes the body excretions, such as feces and urine, of the animal in a characteristic manner. For example, 5% iron(II) sulfate can be added to the composition as an indicator. This substance causes a black coloration of the animal feces and makes it possible to  
25 determine whether the animal has consumed the composition comprising the cyclooxygenase-2 inhibitor, particularly where the composition is being fed to more than one animal.

#### Method of Treatment

30 The present invention also is directed to a therapeutic method for the treatment or prophylaxis of a condition or disorder in an animal where treatment with a cyclooxygenase-2 inhibitor is indicated, including the specific conditions and

disorders previously disclosed. The method comprises preparing a food composition comprising at least one cyclooxygenase-2 inhibitor, and feeding said composition to the animal. The selection of food compositions and cyclooxygenase-2 inhibitors is as previously discussed above. Likewise, the dosage regimen to prevent, give relief from, or ameliorate the condition or disorder preferably corresponds to the daily dosages discussed above, but may be modified in accordance with a variety of factors. These include the type, age, weight, sex, diet, and medical condition of the animal and the severity of the disease. Thus, the dosage regimen actually employed may vary and therefore deviate from the preferred dosage regimen set forth above.

Initial treatment of a animal suffering from a condition or disorder where treatment with a cyclooxygenase-2 inhibitor is indicated can begin with the dosages indicated above. Treatment is generally continued as necessary over a period of several weeks to several months or years until the condition or disorder has been controlled or eliminated. Animals undergoing treatment with the compositions disclosed herein can be routinely monitored by any of the methods well known in the art to determine the effectiveness of therapy. Continuous analysis of such data permits modification of the treatment regimen during therapy so that optimal effective amounts of compositions of the present invention are administered at any point in time, and so that the duration of treatment can be determined as well. In this way, the treatment regimen/dosing schedule can be rationally modified over the course of therapy so that the lowest amount of cyclooxygenase-2 inhibitor exhibiting satisfactory effectiveness is administered, and so that administration is continued only so long as is necessary to successfully treat the condition or disorder.

In one embodiment, the invention is directed to a method of treatment or prophylaxis of inflammation or an inflammation-related condition or disorder such as arthritis in a non-human animal, comprising feeding to the animal a metered amount of a food composition wherein a selective cyclooxygenase-2 inhibitor is substantially homogeneously dispersed in said food composition

In another embodiment, the invention is directed to a method of treatment or prophylaxis of a cyclooxygenase-2 mediated condition or disorder in a non-human animal having a body weight greater than about 1 kg, comprising feeding to the animal a metered amount of a food composition wherein a selective cyclooxygenase-2

inhibitor is substantially homogeneously dispersed in said food composition

In yet another particular embodiment, the present invention also provides a spreadable or fluid composition comprising an edible oil, fat or emulsion wherein is dissolved or dispersed a selective cyclooxygenase-2 inhibitor. In a method of use of such a composition for treating or preventing a cyclooxygenase-2 mediated condition or disorder in a non-human animal, an amount of the composition corresponding to a therapeutically or prophylactically effective dose of the cyclooxygenase-2 inhibitor is applied to a food material to form a dosed food composition, and the dosed food composition is fed to the animal.

#### 10        Method For Preparation Of Compositions

The present invention also is directed to methods for the preparation of food compositions comprising at least one cyclooxygenase-2 inhibitor. In particular, the present invention is directed to methods for the preparation of animal food compositions comprising at least one cyclooxygenase-2 inhibitor wherein the daily ration of the food composition fed to the animal is sufficient to provide an amount of cyclooxygenase-2 inhibitor to the animal between about 0.1 mg/kg animal body weight to about 15 mg/kg animal body weight.

The preparation of such compositions includes, but is not limited to, such methods as:

20        (1) applying a solution or dispersion of a cyclooxygenase-2 inhibitor in a liquid carrier material to a human food composition or animal food composition capable of absorbing or otherwise retaining the solution or dispersion;

(2) blending unformulated cyclooxygenase-2 inhibitor with a human food composition or animal food composition;

25        (3) blending the cyclooxygenase-2 inhibitor in combination with one or more carrier materials, such as a binder, with a human food composition or animal food composition; and

(4) dispersing or dissolving the cyclooxygenase-2 inhibitor in a material such as a vegetable oil or an edible fat which is then sprayed or otherwise coated on the animal food composition whereby the cyclooxygenase-2 inhibitor is adsorbed on, coated on or otherwise affixed to the outer surface of the food composition, or is absorbed by the food composition.



In one embodiment, a dog food composition is blended during processing with an inhibitor composition comprising about 1 to about 95 weight percent of cyclooxygenase-2 inhibitor; about 5 to about 99 weight percent of a pharmaceutically acceptably diluent; about 0.5 to about 30 weight percent of a pharmaceutically acceptably disintegrant; and about 0.5 to about 25 weight percent of a pharmaceutically acceptably binding agent. This composition may optionally comprise about 0.25 to about 15 weight percent of a pharmaceutically acceptably wetting agent; and/or about 0.1 to about 10 weight percent of a pharmaceutically acceptably lubricant. The term "weight percent" as used herein means the weight percent of a specified ingredient based upon the total weight of all ingredients of the inhibitor composition. Preferably, the inhibitor composition is added to the food composition at a stage of the process wherein the remaining process steps will not materially degrade the cyclooxygenase-2 inhibitor.

In another embodiment, a dog food composition is blended during processing with an inhibitor composition comprising about 1 to about 95 weight percent of cyclooxygenase-2 inhibitor; about 5 to about 99 weight percent of lactose; about 2 to about 6 weight percent of croscarmellose sodium; and about 0.5 to about 10 weight percent of polyvinylpyrrolidone. This composition may optionally comprise about 0.25 to about 7 weight percent of sodium lauryl sulfate; about 0.1 to about 10 weight percent of magnesium stearate; and/or about 1 to about 99 weight percent of microcrystalline cellulose.

In another embodiment, a dog food composition is blended during processing with an inhibitor composition comprising about 25 to about 85 weight percent of cyclooxygenase-2 inhibitor; about 5 to about 70 weight percent of lactose; about 0.5 to about 7 weight percent of polyvinylpyrrolidone; and about 0.2 to about 5 weight percent of croscarmellose sodium. This composition may optionally comprise about 0.4 to about 6 weight percent of sodium lauryl sulfate; about 0.2 to about 8 weight percent of magnesium stearate; and/or about 0.1 to about 15 weight percent of microcrystalline cellulose.

In another embodiment, an edible fat comprising the cyclooxygenase-2 inhibitor is used to provide an effective and uniform coating of the inhibitor on a dog food composition. The specific type of fat that is suitable for use in this embodiment

is not narrowly critical as long as the cyclooxygenase-2 inhibitor is sufficiently soluble in the fat. Typical fats that may be employed include animal fats such as lard and tallow. The particular level of fat employed is dependent upon the nutritional characteristics desired for the dog food and is not narrowly critical to the effectiveness of the cyclooxygenase-2 inhibitor. Typical levels of fat that are employed as a coating are between about 5% and about 20% by weight of the dog food composition.

Preferably, a fat-soluble cyclooxygenase-2 inhibitor is thoroughly mixed with the fat in order to provide a uniform distribution of the inhibitor on the surfaces of the dog food particles. The soluble nature of the cyclooxygenase-2 inhibitor in the fat provides an additional advantage because the uniform application of the inhibitor to the surfaces of the particles is generally assured.

Alternatively, the cyclooxygenase-2 inhibitor could be applied as a separate coating by spraying a dispersion of the inhibitor in another material, for example, a solution of the inhibitor in a vegetable oil, on the particles and then applying a coating of an edible fat over the sprayed particles. It is preferred, however, to simply mix the fat and the cyclooxygenase-2 inhibitor and then apply this mixture to the surfaces of the particles of the dog food compositions. This eliminates the need for two separate spraying steps and provides a uniform and efficient means for applying both materials to the surface of the particles. In any event, the particular manner in which the material is applied is not intended to be critical to the practice of the present invention and effectiveness of the composition can be achieved regardless of the order of addition of fat or cyclooxygenase-2 inhibitor. Typically, the fat, or fat and cyclooxygenase-2 inhibitor mixture, is heated to insure that the fat is completely liquid prior to application by spraying because this facilitates spraying of the fat on the dog food composition. If desired, the sprayed particles can be transferred to a tumbling drum or similar apparatus wherein the coated particles are tumbled repeatedly to improve the uniformity of the coating. The coated dog food particles can then be removed from the tumbling drum and cooled to ambient temperature.

In another embodiment, an edible fat comprising the cyclooxygenase-2 inhibitor is used to provide an effective coating of the inhibitor on a conventional dog biscuit. Because each individual dog biscuit contains a known and uniform amount of the cyclooxygenase-2 inhibitor, the dog owner can administer the desired dosage of

inhibitor by feeding the dog an appropriate number of dog biscuits.

In another embodiment, the cyclooxygenase-2 inhibitor is mixed with the ingredients of a conventional dog biscuit during the preparation of the biscuit resulting again in an individual dog biscuit containing a known and uniform amount of the  
 5 cyclooxygenase-2 inhibitor wherein the dog owner can administer the desired dosage of inhibitor by feeding the dog an appropriate number of dog biscuits.

In another embodiment, the cyclooxygenase-2 inhibitor is mixed with a liquid carrier material in which the inhibitor will dissolve or disperse. The mixture is then applied to a human or animal food composition capable of absorbing the mixture.  
 10 The liquid carrier material can be, for example, a commercially available vegetable oil such as olive oil. It can be applied to the food composition by any appropriate means including, but not limited to, pouring, brushing or using an eyedropper. Use of an eyedropper, for example, allows for the precise administration of the cyclooxygenase-2 inhibitor since the amount of inhibitor and volume of liquid carrier material are  
 15 known and can be used to calculate the actual dosage to be administered. The food composition can be any food that will absorb or otherwise retain the mixture such as, but not limited to, breads, cookies and other baked goods. The food composition comprising the cyclooxygenase-2 inhibitor and liquid carrier material is then fed to the animal, particularly a dog or horse.

20 In another embodiment, the method comprises dissolving or uniformly dispersing a cyclooxygenase-2 inhibitor in a liquid edible material at a temperature below the decomposition point of the cyclooxygenase-2 inhibitor to form a solution or dispersion, and mixing the solution or dispersion with a food material to form a food composition wherein the cyclooxygenase-2 inhibitor is substantially homogeneously  
 25 distributed.

### Kits

In certain applications, it may be desirable to administer the cyclooxygenase-2 inhibitor using a kit comprising a cyclooxygenase-2 inhibitor. Preferably, the kit comprises a cyclooxygenase-2 inhibitor and an edible carrier material. The  
 30 cyclooxygenase-2 inhibitor may be unformulated or may be present in combination with one or more carrier materials selected from the group consisting of pharmaceutically acceptable diluents, disintegrants, binding agents, wetting agents,

and lubricants. In one embodiment, for example, the kit comprises an edible carrier material and a cyclooxygenase-2 inhibitor wherein said cyclooxygenase-2 inhibitor is in combination one or more carrier materials selected from the group consisting of lactose, sodium lauryl sulfate, croscarmellose sodium, magnesium stearate, and  
5 microcrystalline cellulose. Using the kits, the cyclooxygenase-2 inhibitor and edible carrier material are mixed together and the resulting composition is fed to the animal.

In another embodiment, the kit comprises a cyclooxygenase-2 inhibitor and a liquid carrier material in which the inhibitor will dissolve or disperse. The inhibitor and liquid carrier material can be provided as separate components of the kit or can be  
10 furnished as a solution or dispersion of the inhibitor in the liquid carrier material. The liquid carrier material can be, for example, a commercially available vegetable oil such as olive oil. To administer the cyclooxygenase-2 inhibitor, the inhibitor is mixed, if necessary, with the liquid carrier material and the resulting mixture applied to the food composition to be fed to the animal. The kit optionally may also include  
15 the food composition. Representative human food compositions that may be used include, but are not limited to, breads, cookies and other baked goods. Representative animal food compositions that may be used include, but are not limited to, dry pet foods such as dry dog foods.

In another embodiment the kit comprises a first composition comprising a  
20

cyclooxygenase-2 inhibitor, and a second composition. The second composition comprises an edible material that is liquid at ambient temperature or when warmed to a temperature below the decomposition point of the cyclooxygenase-2 inhibitor. In a method of use of such a kit, a metered amount of the first composition is mixed with a metered amount of the second composition in liquid form until the first composition is uniformly dissolved or dispersed in the second composition, forming a spreadable or fluid composition of the invention as described immediately above.

#### Articles of Manufacture

In another aspect of present invention, the food compositions disclosed herein can be prepared in the form of discrete articles of manufacture. Nonlimiting examples of such articles of manufacture are described below.

In one embodiment, an article of manufacture **10** of the present invention is illustratively shown in Fig. 1. A shaped, illustratively rectilinear, composition **11** is enclosed in a wrapper **12** composed of a cuttable, printable material. The composition **11** comprises a food material, illustratively a spreadable butter-like material, wherein is substantially homogeneously distributed a cyclooxygenase-2 inhibitor. On at least one face **13** of the wrapper are printed marks **14** that indicate lines along which the article **10** or the shaped composition **11** can be cut to provide a slice containing a metered dose of the cyclooxygenase-2 inhibitor.

In another embodiment, an article of manufacture **10A** of the present invention, similar in many respects to article **10**, is illustratively shown in top view in Fig. 2. In this article the wrapper **12** is marked with major indicia **15** and minor indicia **16**, indicating lines along which the article **10A** can be cut to provide a slice containing respectively a metered large or small dose of the cyclooxygenase-2 inhibitor.

In another embodiment, an article of manufacture **20** of the present invention is illustratively shown in Fig. 3. A shaped, illustratively cylindrical, composition **21**, enclosed in a wrapper **24**, has two substantially planar ends **22A** and **22B** and an elongate dimension **23**. The composition **21** comprises a food material, illustratively a meat-flavored sausage-like material, wherein is substantially homogeneously distributed a cyclooxygenase-2 inhibitor. On the wrapper **24** are printed marks **25** along which the article **20** or the shaped composition **21** can be cut to provide a slice

containing a metered dose of the cyclooxygenase-2 inhibitor.

In another embodiment, an article of manufacture **30** of the present invention is illustratively shown in Fig. 4. The article comprises a slab of brittle food material **31**, illustratively a baked material such as a biscuit or cracker, wherein is substantially  
5 homogeneously distributed a cyclooxygenase-2 inhibitor. The article is readily breakable, for example by hand, along linear grooves **32** to provide substantially even-sized portions **33** each containing a metered dose of the cyclooxygenase-2 inhibitor. If desired the grooves can be replaced by equivalent means for creating linear zones of reduced mechanical strength, such as linearly aligned perforations or indentations.

10 Distinct versions of each article of manufacture can be prepared to provide, for example, a low, medium or high dose amount of cyclooxygenase-2 inhibitor per unit volume of food material. Depending upon the animal treated, the severity of the condition treated, and other relevant factors, the animal owner can select a version of the article of manufacture containing the most convenient and appropriate unit dose  
15 amount of the cyclooxygenase-2 inhibitor.

## EXAMPLES

The following examples illustrate aspects of the present invention but should not be construed as limitations. The symbols and conventions used in these examples are consistent with those used in the contemporary animal food composition and  
20 veterinary literature. Unless otherwise stated, all percentages recited in these examples are weight percents based on total composition weight.

### **Example 1: Preparation of Celecoxib Compositions**

Three separate Celecoxib compositions having the compositions set forth in Table X-1A are prepared for use in the preparation of the animal food compositions of  
25 the succeeding examples:

TABLE X-1A

INGREDIENT	WEIGHT FRACTION (%)		
	Composition 1A-1	Composition 1A-2	Composition 1A-3
Celecoxib	37.04	74.07	40
Lactose Monohydrate (NF, Ph Eur)	55.46	18.43	40.75
Sodium Lauryl Sulfate (NF, Ph Eur)	3	3	3
Povidone (K29-32 USP)	2.5	2.5	2.5
Croscarmellose Sodium (NF, Ph Eur)	1	1	3
Magnesium Stearate (NF, Ph Eur)	1	1	0.75
Microcrystalline Cellulose (Avicel PH-102 NF)	0	0	10
Total	100	100	100

Lactose monohydrate is commercially available from Formost Farms, Baraboo, Wisconsin. The Ac-Di-Sol brand of croscarmellose sodium is commercially available from FMC Corporation, Chicago, Illinois. Sodium lauryl sulfate is commercially available from Henkel Corporation, Cincinnati, Ohio. The Povidone brand of polyvinylpyrrolidone is commercially available from International Specialty Products. Magnesium stearate is commercially available from Mallinckrodt Inc., St. Louis, Missouri. The Avicel brand of microcrystalline cellulose is commercially available from FMC Corporation, Philadelphia, Pennsylvania.

An illustrative process for the preparation of composition 1A-1 is described below. Compositions 1A-2 and 1A-3 are prepared in a similar manner.

Milling: The Celecoxib was milled in an impact-type pin mill with counter rotating disks. At mill speeds ranging from about 8960 rpm/5600 rpm to about 11200 rpm/5600 rpm (rotating rpm/counter rotating rpm) particle size varied within relatively narrow ranges (at least 90% of the particles were 30 microns or less in size) suggesting that mill speed is not narrowly critical to the bulk drug micronization process.

Dry Mixing: The Celecoxib, lactose, Povidone and croscarmellose sodium were transferred to a 120 L Niro Fielder PMA-120 high speed granulator and mixed for about 3 minutes at fast chopper and impeller speeds. This dry mixing time provided adequate mixing of Celecoxib with the carrier materials prior to the start of the wet granulation step.

Wet Granulation: Sodium lauryl sulfate (8.1 kg) was dissolved in purified USP water (23.7 kg). This solution was progressively added to the granulator at a rate of about 14 kg/minute. Total granulation time was about 6.5 minutes. During this granulation, the main blade and chopper blade of the granulator were placed on the fast speed setting. The wet granulated mixture was about 8.1% water by weight.

Drying: The wet granulation was delumped using a Quadro Comil Model 198 S screening mill equipped with rotating impeller and a coarse screen. Wet milling was used to eliminate large material lumps that formed as a by-product of the wet granulation operation. If not removed, these lumps would have prolonged the subsequent fluidized bed drying operation and increased the variation with respect to moisture control. The delumped granulation was transferred to an Aeromatic Fluid Bed Dryer T-8. The inlet air temperature and flow rate were adjusted to about 60°C and about 5000 to 6000 ft<sup>3</sup>/minute. The granulation was dried in the fluidized bed dryer to reduce the moisture content to between 0.5% to 2.5%. Moisture content was monitored using a Computrac Moisture Analyzer. Drying continued until the loss on drying of the granulation was not more than 1.0%. It may be desirable to combine two or more granulation sections for this drying step and subsequent processing steps.

Dry Milling: The dry granules were passed through a Fluid Air Mill Model 007 impact mill (conventional hammer) equipped with a 0.028 inch to 0.063 inch screen, knives forward, and 2400 rpm speed. Dry milling was used in combination with the wet granulation step to control the final size distribution of the granules.

Blending and Lubrication: The milled granules were then placed in a PK Cross-Flow Blender 75 Cubic Foot diffusion mixer/V- blender. The magnesium stearate was added and the mixture blended for about 5 minutes. The blending time provided blended material that was uniform with respect to the concentration of Celecoxib. Blender rotational speed was 10.6 revolutions per minute. The final blend was used to combine materials from multiple granulation sections into a single



uniform mixture and to evenly distribute lubricant into the material.

### **Example 2**

Each of the dog food compositions 2A-1, 2A-2, 2A-3, 2B-1 and 2B-2 is prepared starting with the ingredients in the proportions set forth in Tables X-2A and X-2B. To this starting mixture is added the Celecoxib composition 1A-1 prepared in Example 1 above which is then thoroughly mixed with the starting ingredients. The amount of Celecoxib composition added to the starting materials is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 4 mg Celecoxib/kg animal body weight to a dog consuming that composition.

This mixture is transferred to a steam conditioner and subjected to steam and moisture in order to adjust the moisture content to between about 20% and 40% by weight. The conditioned mixture is then extruded under conditions of elevated temperature and pressure to form a continuous strand of expanded product that is segmented into discrete particles or pieces by a rotating cutting knife upon exit of the strand from the extruder. The particles are then conveyed to a forced air drying system and the moisture level reduced to below about 10% of the weight. The dried, extruded dog food particles after exit from the forced air oven and prior to cooling are transported from the dryer to a spray chamber by a bulk conveyor. The particles are dropped from the conveyor belt in a sheet and fall through the spray chamber. Spray heads located on both sides of the falling sheet spray a solution of the indicated amount of animal fat on the hot particles as they fall through the spray chamber.

These compositions are then heated to a temperature of about 104°F to facilitate spraying on the hot particles of the dog food composition in the spray chamber. The spray coated dog food particles are collected at the bottom of the spray chamber and transported to a tumbling drum. The tumbling drum is maintained at a temperature above the melting point of the fat and the particles are tumbled until they have a substantially uniform coating of the fat on the surfaces thereof. The coated food particles are then removed from the drum and cooled to ambient temperature. The resultant dried dog food composition has a moisture content of less than about 12% by weight, and a protein content above about 15% by weight on a 90% dry matter basis.

Each of the dog food compositions 2A-1, 2A-2, 2A-3, 2B-1 and 2B-2 also can

be prepared as described above, but instead using either unformulated Celecoxib or Celecoxib composition 1A-2 or 1A-3 (prepared in Example 1) in place of Celecoxib composition 1A-1. As above, the amount of Celecoxib added to the starting materials is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 4 mg Celecoxib/kg animal body weight to a dog consuming that composition.

Alternatively, instead of directly mixing the Celecoxib with the starting materials, the Celecoxib can be dispersed or dissolved in the animal fat coating material and then sprayed on the extruded dog food particles in the same manner as the spraying process described above.

TABLE X-2A

INGREDIENT	COMPOSITION (% BY WEIGHT)		
	2A-1	2A- 2	2A-3
Corn	53.76	53.75	53.83
Corn Gluten Meal (60% protein)	12.43	12.43	12.43
Soybean Meal (49% protein)	7.83	7.83	7.83
Salt	1.00	0.80	
Sodium Bicarbonate	0	0.30	1.45
Trace Minerals	.20	.20	.20
Potassium Bicarbonate		1.00	1.00
Calcium Carbonate	1.29	1.29	1.29
Dicalcium Phosphate	2.58	2.58	2.58
Vitamin premix	0.54	0.54	0.54
Sucrose	1.68	0.76	0.39
Soy Protein Isolate	10.01	10.01	9.85
Rice Hulls	3.50	3.50	3.60
Concentrated Hydrochloric Acid	0.17	0	0
Fat	5.00	5.00	5.00
Vitamin A & E oil	.01	.01	.01

TABLE X-2B

INGREDIENT	COMPOSITION (% BY WEIGHT)	
	2B-1	2B-2
Corn	39.49	0
Wheat	0	64.27
Corn Gluten Meal (60% protein)	8.64	8.70
Soybean Meal (49% protein)	18.8	6.50
Calcium Chloride	0	0.25
Fish Meal	0	5.00
Meat & Bone Meal	8.80	5.50
Salt	0.74	0.50
Mineral Mixture	0.20	0.20
Whey	1.47	1.07
Choline Chlorides	0	0.27
Lysine	0.16	0.18
Vitamin Premix	0.55	0.55
Fat	5.49	5.00
Vitamin A&E Oil	.01	0.01
Defluorinated Phosphate	0.55	0
Rice Hulls	4.5	0
Corn Gluten Fee	10.6	0

**Example 3**

A filamentous fungal biomass is prepared as set forth below. Specifically,

5 200 L of soybean whey, which is refrigerated and stored at 7°-10°C to prevent microorganism growth and has a solids level of about 1.5% by weight is pumped into a 300 L stainless steel fermentor ( "Chemapee" unit, manufactured by Chemapec, 230 Crossways Park, Woodbury, NY 91797). This unit has means for controlling pH, dissolved oxygen level, agitation and has temperature control. The temperature of the

10 soybean whey is raised to about 121°C over a period of 10 to 20 minutes and held for 15 minutes at 121°C with agitation to sterilize the soybean whey.

In a separate operation, sufficient inoculum for the soybean whey is prepared as follows. To each of seven 2 L Erlenmeyer flasks 400 mL of the soybean whey is added. The whey is sterilized by heating at 121°C for 15 minutes. To one of the

seven flasks 1 mL of a suspension of *Aspergillus oryzae* spores (NRRL 2217) is added. The flask to which the mold is added is then shaken at 400 r.p.m. and maintained at 30°C for a period of 12 to 24 hours or until adequate growth of the mold is achieved. The mold growth is adequate when the culture is whitish with the appearance of applesauce. If inadequate growth has occurred, the media is thin and watery. The culture from the single flask is then divided equally among the six other flasks containing sterilized soybean whey. The flasks are then shaken at 400 r.p.m. and maintained at 30°C for a period of 12 to 24 hours or until adequate growth of the mold is achieved as described above.

10 The culture obtained from the six flasks is then divided between two 10 L fermentors ( "LSL/Biolafitte" units manufactured by LSL/Biolafitte, 719 Alexander Rd., Princeton, NH 08540). Each of these fermentors contains 13 L of the sterilized soybean whey, and growth of the mold is then carried out in the fermentor for a period of 20 to 22 hours. During this time the pH of the inoculated medium is maintained at 15  $4.2 \pm 0.2$ , and the dissolved oxygen level at 80% of saturation. The medium is agitated at 350 r.p.m. and maintained at a temperature of  $30^{\circ}\text{C} \pm 2^{\circ}\text{C}$  for the noted period of time.

Following elapse of the noted period of time, the contents of the two 20 L fermentors are added to the remaining sterilized soybean whey contained in the 300 L fermentor. Growth of the mold is then allowed to proceed for the period of time 20 under the conditions described above to produce a larger quantity of a filamentous fungal biomass.

The contents of the fermentor are then gravity filtered through cheese cloth to yield a filamentous fungal biomass product having a solids level of about 10% by 25 weight. This wet biomass can be frozen and later used to produce the cat food products described below.

Each of the cat food compositions 3A-1 and 3A-2 set forth in Table X-3A below are prepared by grinding the fresh meat and, in the case of composition 3A-2, the biomass at a temperature of about 30°F through a grinder equipped with a 1/8 inch 30 grinding plate. The ground mixture of fresh meat (and biomass) is placed in a heating unit and heated to a temperature of 120°F. The remainder of the ingredients are then added in the amounts indicated in Table X-3A together with the Celecoxib

composition 1A-1 prepared in Example 1 above. The resulting mixture is thoroughly blended. The amount of Celecoxib composition added to the starting materials is such that a predetermined daily ration of the final cat food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a cat consuming that composition.

The mixture is maintained at a temperature of 120°F for 45 minutes and conveyed to can filling equipment at which point the cans containing the mixture are filled and sealed. The cans are placed in baskets which are lowered into vertical retorts operated at a temperature of about 245°-250°F. The cans are held at this temperature for about 65 minutes. The cans are cooled, rinsed and allowed to dry.

**TABLE X-3A**

INGREDIENT	COMPOSITION (% BY WEIGHT)	
	3A-1	3A-2
Liver Digest	2.0	2.0
Whole Chicken Carcass	55.0	50.0
Filamentous Fungal Biomass From Above	0	5.0
Beef Lungs	10.0	10.0
Liver	3.0	3.0
Poultry Meal	5.0	5.0
Vegetable Gums	1.0	1.0
Vitamin and Minerals	1.2	1.2
Water	22.8	22.8
	100.0%	100.0%

A filamentous fungal biomass is produced as described above except that 0.5% by weight/volume of the whey of ground corn is added to the whey before inoculation with the *A. oryzae*. The biomass harvested from the process has a solids level of about 5% by weight. The cat food compositions 3B-1, 3B-2 and 3B-3 set forth in Table X-3B below are prepared by grinding the fresh meat and, in the case of compositions 3B-2 and 3B-3, the biomass at a temperature of about 30°F through a grinder equipped with a 1/8 inch grinding plate. The ground mixture of fresh meat and biomass is placed in a heating unit and heated to a temperature of 120°F. The remainder of the ingredients are then added in the amounts indicated in Table X-3B together with the Celecoxib composition 1A-1 prepared in Example 1 above. The

resulting mixture is thoroughly blended. The amount of Celecoxib composition added to the starting materials is such that a predetermined daily ration of the final cat food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a cat consuming that composition.

- 5           The temperature of 120°F is maintained for 1 hour for compositions 3B-1 and 3B-2, and 4 hours for composition 3B-3. The mixture for each product is conveyed to can filling equipment at which point the cans containing the mixture are filled and sealed. The cans are then placed in baskets and lowered into vertical retorts operated at a temperature of about 245°-250°F. The cans are held at this temperature for about
- 10   65 minutes. The cans are cooled, rinsed, and allowed to dry.

**TABLE X-3B**

INGREDIENT	COMPOSITION (% BY WEIGHT)		
	3B-1	3B-2	3B-3
Liver digest	2.0	2.0	2.0
Whole Chicken Carcass	55.0	12.0	12.0
Beef Lungs	10.0	0	0
Fungal Biomass	0	56.8	56.8
Liver	3.0	4.0	4.0
Poultry Meal	5.0	6.0	6.0
Soy Meal	0	6.0	6.0
Water	22.3	8.0	8.0
Vitamins and Minerals	1.2	1.2	1.2
Gum Premix	1.0	0	0
Ground Corn		2.0	2.0
Wheat Midds	0	2.0	2.0
	100%	100%	100%

- Each of the cat food compositions 3A-1, 3A-2, 3B-1, 3B-2 and 3B-3 also can be prepared as described above, but instead using either unformulated Celecoxib or Celecoxib composition 1A-2 or 1A-3 (prepared in Example 1) in place of Celecoxib composition 1A-1. As above, the amount of Celecoxib added to the starting materials is such that a predetermined daily ration of the final cat food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a cat consuming that composition.
- 15

**Example 4**

A dog food composition is prepared starting with the ingredients in the proportions set forth in Table X-4A. To this starting mixture is added the Celecoxib composition 1A-1 prepared in Example 1 above which is then thoroughly mixed with the starting ingredients. The amount of Celecoxib composition added to the starting materials is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 3 mg Celecoxib/kg animal body weight to a dog consuming that composition.

**TABLE X-4A**

<b>INGREDIENT</b>	<b>COMPOSITION (% BY WEIGHT)</b>
Ground yellow corn	41
Ground whole wheat	4.3
Corn gluten feed	4
Corn gluten meal (60% protein)	9.5
Wheat germ	0.5
Soybean meal	14
Meat and bone meal	18.4
Salt	0.3
Minerals and vitamins	1.5

The mixture is transferred to a steam conditioner and subjected to steam and moisture in order to adjust the moisture content to between about 20% and about 40% by weight. The conditioned mixture is then extruded under conditions of elevated temperature and pressure to form a continuous strand of expanded product that is segmented into discrete particles or pieces by a rotating cutting knife upon exit of the strand from the extruder. The particles are then conveyed to a forced air drying system and the moisture level reduced to below about 10% by weight. If an intermediate moisture composition is to be produced, this forced air drying step is omitted. The dried, extruded dog food particles after exit from the forced air oven and prior to cooling are transported from the drier to a spray chamber by a bulk conveyor. The particles are dropped from the conveyor belt in a sheet and fall through the spray chamber. Spray heads located on both sides of the falling sheet spray a solution of about 6.5% animal fat on the hot particles as they fall through the spray chamber.

The mixture is heated to a temperature of about 140°F to facilitate spraying on the hot particles of the dog food composition in the spray chamber. The spray coated

dog food particles are collected at the bottom of the spray chamber and transported to a tumbling drum. The tumbling drum is maintained at a temperature above the melting point of the fat and the particles are tumbled until they have a substantially uniform coating of the fat on the surfaces thereof. The coated food particles are removed from the drum and cooled to ambient temperature. The resulting dog food composition has a moisture content of less than about 12% by weight (or about 15% to about 45% by weight for the intermediate moisture composition), and a protein content of about 15% by weight on a 90% dry matter basis.

The dog food composition of this Example also can be prepared as described above, but instead using either unformulated Celecoxib or Celecoxib composition 1A-2 or 1A-3 (prepared in Example 1) in place of Celecoxib composition 1A-1. As above, the amount of Celecoxib added to the starting materials is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 3 mg Celecoxib/kg animal body weight to a dog consuming that composition.

Alternatively, instead of directly mixing the Celecoxib with the starting materials, the Celecoxib can be dispersed or dissolved in the animal fat coating material and then sprayed on the extruded dog food particles in the same manner as the spraying process described above.

### **Example 5**

Dog food composition 5A-1 is prepared using soybean meal, weighing 190 pounds after oil extraction by hexane, as one of the starting materials. The soybean meal preferably has a protein content of about 49% by weight of the meal, and a fat content of about 0.5% by weight. The soybean meal is mixed with 10 pounds of meat and bone meal, about 182 grams of sulfur, an extrusion aid, is added to the mixture as well as 9 grams of a yellow color, 18 grams of a red color, and 32 grams of a brown color. The mixture is then fed into a preconditioner where about 20 pounds of water and steam is admixed, and then into a conventional extrusion device having steam and water jackets. The screw in the extruder is rotated at 150 rpm. The mixture is mechanically worked within the extruder at a temperature of around 300°F, with the pressure varying somewhat but being generally about 300 psig. The material is continuously passed through the extruder, passing through the elongated tube and out



an extruder nozzle having a size of 3/8 x 1/8 inch. The reaction time of the material within the extruder is about 30 seconds. The mixture is ejected from the nozzle in a continuous stream, and cut. The coherent fibrous structure of the material is expanded upon passage through the nozzle to form a porous structure. The product, when  
 5 removed, has a fibrous meatlike texture. The product is dried to a moisture content of about 8%.

Dog food composition 5B-1 is prepared in a manner similar to that described for dog food composition 5A-1 above, but green color is provided in the fibrous food pieces by the addition of pea flour and a green coloring dye. About 179 pounds of  
 10 solvent extractant soybean meal having 49% protein is mixed with 20 pounds of pea flour, about 182 grams of sulfur, and 38 grams of a green coloring dye. The mixture is then placed in a preconditioner with about 20 pounds of water. It is extruded in a conventional extruder cooker at conditions recited above for dog food composition 5A-1. The resulting green colored fibrous food pieces are dried to a moisture content  
 15 of about 9%.

Dog food composition 5C-1 is prepared starting with one hundred pounds of a nutritionally balanced farinaceous-proteinaceous material employed as the basal matrix and having the composition set forth in Table X-5C below.

**TABLE X-5C**

<b>INGREDIENT</b>	<b>COMPOSITION (% BY WEIGHT)</b>
Ground Corn	31
Wheat	20
Whole Oats	5
Corn Gluten Feed	8
Corn Gluten Meal	10
Soybean Meal	5
Meat & Bone Meal	18
Vitamin & Mineral Supplements	3

20 Dog food composition 5C-1 is prepared by thoroughly mixing the above basal matrix formulation with (a) dog food compositions 5A-1 and 5B-1 and #4 brewers rice in a proportion so that there is about 17% by weight composition 5A-1, about 3% by weight composition 5B-1, and about 5% by weight rice pieces based on the weight of the basal matrix formulation, and (b) the Celecoxib composition 1A-1 prepared in  
 25 Example 1. The amount of Celecoxib composition added is such that a predetermined

daily ration of the final dog food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a dog consuming that composition.

Enough water is added to bring the moisture content of the mixture to 25% by weight. A conventional extrusion device is used with water being supplied to the front and rear jackets to maintain an exit water temperature of 160° to 200°F. The cooling water at room temperature is constantly passed through both jackets. The opening in the restraining plate is 3/8 inch in diameter, with the screw being rotated at 150 rpm. The mixture is mechanically worked within the extruder at a temperature of around 250°F, with the pressure varying, but being generally about 200 psig. The material is continuously passed through the extruder, passing through the elongated tube and out a rectangular extruder nozzle having a size of 3/8 x 1/2 inch. The retention time of the material within the extruder is about 30 seconds. The mixture is ejected from the nozzle in a continuous stream and cut and coated with about 6% animal fat. The final product is dried to a moisture content of about 10% by weight.

Dog food composition 5D-1 is prepared in a similar manner starting with the basal matrix and having the composition set forth in Table X-5D below.

**TABLE X-5D**

<b>INGREDIENT</b>	<b>COMPOSITION (% BY WEIGHT)</b>
Corn	13
Rice	24
Wheat	35
Corn Gluten Meal	14
Meat & Bone Meal	5
Flavor, Vitamin and Mineral Supplements	9

The meal is ground and passed through an extruder cooker having an elevated temperature of about 275°F and pressure of about 250 psig. Water is added to the extruder jackets for temperature control. The product is extruded through a nozzle having the size of 3/8 to 1/2 inch into flakes and dried to a moisture content of about 10%. This basal matrix is then ground through a 4/64 Hammermill® screen and mixed with (a) the dog food compositions 5A-1 and 5B-1 and a #4 brewers rice in proportions of 17% composition 5A-1, 3% composition 5B-1 and 5% rice, based on the weight of the basal matrix, and (b) the Celecoxib composition 1A-1 prepared in

Example 1. The amount of Celecoxib composition added is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a dog consuming that composition.

5 This mixture is then preconditioned in a California pellet mill by steam and water injection so that the moisture content is brought up to 25% by weight. The conditioned meal is then passed into the rolls of the pellet mill, and is formed through a 5/8 inch x 5/8 inch dye. It is then dried to a moisture content of 6% and sprayed with about 6% animal fat and flavoring agents.

10 Each of the dog food compositions 5C-1 and 5D-1 also can be prepared as described above, but instead using either unformulated Celecoxib or Celecoxib composition 1A-2 or 1A-3 (prepared in Example 1) in place of Celecoxib composition 1A-1. As above, the amount of Celecoxib added to the starting materials is such that a predetermined daily ration of the final dog food composition is sufficient to provide about 2 mg Celecoxib/kg animal body weight to a dog consuming that composition.

15 Alternatively, instead of directly mixing the Celecoxib with the starting materials, the Celecoxib can be dispersed or dissolved in the animal fat coating material and then sprayed on the extruded dog food particles in the same manner as the spraying process described above.

## 20 **Example 6**

Composition 6A-1 disclosed in Table X-6A is a high moisture feed for confined animals, such as dogs and cats being shipped, and is prepared as set forth below. Gum A is a blend of carrageenan and locust bean gums available under the trademark "Colloid Cleartic". Both twenty and four hundred pound batches are made using the weight percentages listed in Table X-6A. To the water, the Colloid Cleartic, vitamin premix and preservatives are added in a Lab Myers mixer, and the mixture is heated to 180°F. The temperature of the mix is maintained, with stirring, for three minutes to form a solution. The solution is then allowed to cool, and when the temperature drops to 160°F the rice flour, protein and flavoring agent are added together with the Celecoxib composition 1A-1 prepared in Example 1. The resulting mixture is thoroughly blended. The amount of Celecoxib composition added is such that a predetermined daily ration of the final animal food composition is sufficient to

- provide about 2 mg Celecoxib/kg animal body weight to an animal consuming that composition. The protein is an isolated soy protein available as "Supro 620". The mixture remains fluid as long as it is held at a temperature between 140° and 160°F. This extends the gelation reaction time, the period prior to the formation of a solid, beyond 30 minutes, extending the period for packaging.

TABLE X-6A

INGREDIENT	COMPOSITION 6A-1 (% BY WEIGHT)
Rice Flour	11.100
Corn Carrier	1.000
Gum A	1.000
Flavor	0.300
Protein	3.400
Plain Salt	0.100
Dicalcium Phosphate	4.300
Citric Acid	0.500
Potassium Sorbate	1.000
Propionic Acid	0.500
Fumaric Acid	1.500
Vitamins & Minerals	0.289
Water (to balance)	75.011
	100.000

Animal food composition 6B-1 is prepared in the same manner as animal food composition 6A-1 except that the starting materials employed are those disclosed in Table X-6B instead of those disclosed in Table X-6A.

TABLE X-6B

INGREDIENT	COMPOSITION 6B-1 (% BY WEIGHT)
Gum A	1.0
Vitamin Premix	0.38
Citric acid	0.5
Propionic acid	0.5
Potassium sorbate	1.0
Fumaric acid	1.5
Flavor	0.3
Supro 620	3.9
Rice flour	15.92
Water (to balance)	75.00
	100.00

Dog food composition 6C-1 disclosed in Table X-6C is prepared in the same manner as dog food composition 6A-1 with the modifications discussed below. The water and gum are heated to 180°F and held for three minutes. All ingredients except rice flour, sucrose or dextrin are then added. The product is cooled to 165°F. Either  
 5 rice flour, sucrose or dextrin is then added together with the Celecoxib. The product is then mixed, poured into 16 fluid ounce trays and sealed.

**TABLE X-6C**

<b>INGREDIENT</b>	<b>COMPOSITION 6C (PERCENT BY WEIGHT)</b>
Gum A	1.0
Fumaric acid	1.5
Potassium sorbate	1.0
Citric acid	0.5
Propionic acid	0.5
Flavor	0.3
Dicalcium phosphate	0.8
Supro 620	3.6
Rice flour or sucrose or dextrin	15.3
Vitamin premix	0.5
Water (to balance)	75.0
	100.0

**Example 7**

10 A 15-year old, black Labrador Retriever, mixed-heritage, neutered-male dog weighing about 25 kg has a history of arthritic-related symptoms that makes it difficult, or impossible, for the dog to stand, walk, or ascend or descend stairs. This dog is treated with a commercially-available drug therapy (Rimadyl carprofen) for a period of nine months without improvement noticed in the dog's arthritic-related  
 15 symptoms and with some worsening of such symptoms noted over the nine-month period. Over a subsequent period of six months, this dog is treated with a cyclooxygenase-2 inhibitor in the manner described as follows.

About 125 mg of a 95% pure, selective cyclooxygenase-2 inhibitor in white crystalline powder form is dispersed in a teaspoon of olive oil which is then spread  
 20 over the surface of a single slice of commercially-available wheat bread. The bread is cut into quarters, all of which is then fed to the dog. The dog is observed to consume

the entire slice of bread. Within ten (10) days of initial feeding of this dog, as described above, there is observed noticeable improvement in alleviation of arthritic-related symptoms. For example, the dog is observed to walk easily, descend stairs, gain about 4 kg in weight, and be less lethargic in day-to-day activities.

- 5           As various changes could be made in the above compositions and methods without departing from the scope of the invention, it is intended that all matter contained in the above description be interpreted as illustrative and not in a limiting sense. All patent documents listed herein are incorporated by reference.

- 10           When introducing elements of the present invention or the preferred embodiment(s) thereof, the articles "a", "an", "the" and "said" are intended to mean that there are one or more of the elements. The terms "comprising", "including" and "having" are intended to be inclusive and mean that there may be additional elements other than the listed elements.